

ACTIVAL™

Motorized Two-Way Valve with Flanged-End Connection <4-20 mA DC Input with 4-20 mA DC Feedback Output> (PN16 / GG-20) (Spring Return Type Actuator)

General

ACTIVAL™ Models VY5198H and VY5198K are series of motorized two-way valves with flanged-end connection. Valve and actuator are integrated in a single unit.

Valve size ranges from DN15 (1/2") to DN80 (3"), and valve body rating corresponds to ISO PN16.

Actuator has a reversible synchronous motor, which operates at a low voltage of 24 V AC. Since the actuator fully closes the valve in case of power failure, it is suitable for failsafe application.

4-20 mA DC input control signal provides proportional control in combination with a PLC (e.g., Model R35/R36).

* PLC: Programmable Logic Controller



Features

- Compact and lightweight:
Rotary motor actualizes small body and light weight.
- Valve and actuator integrated in a single unit:
Pre-assembled body requires no adjustment.
- Valve for chilled/hot water control and for steam control applicable to high differential pressure, large Cv value, high rangeability, and low leakage.
- Durable actuator with low power consumption.
- Equal percentage flow characteristics.
- 4-20 mA DC output available for position feedback.
- Open/close changeover for input signal failure:
Actuator fully opens/closes valve in case that the control signal is not input to the actuator. (Default: Fully open)
- Direction changeover of control action:
Open/close action by 4-20 mA DC input signal is reversely controllable.
Normal action 4 mA: 0 % to 20 mA: 100 %
Reverse action 20 mA: 0 % to 4 mA: 100 %.
(Default: Normal action)
- Adjustable dead band*:
Dead band width can be narrowed to more precisely operate valve actuator.
* Actuator is not operated by input signal changed less than a certain amount. This amount of change is called dead band.
- Spring return actuator:
Actuator automatically closes the valve in 0 % position in case that the power is down.
- CE Marking certified:
ACTIVAL Model VY51 conforms to all the applicable standards of CE Marking.




* Although our company name changed from Yamatake Corporation to Azbil Corporation on April 1, 2012, our former logo remains on this product.





Safety Instructions


Please read instructions carefully and use the product as specified in this manual. Be sure to keep this manual near by for ready reference.



















Usage Restrictions

This product is targeted for general air conditioning. Do not use this product in a situation where human life may be affected. If this product is used in a clean room or a place where reliability or control accuracy is particularly required, please contact Azbil Corporation's sales representative. Azbil Corporation will not bear any responsibility for the results produced by the operators.

 **WARNING**

-  • This product weighs 18 kg or over (depending on the models). To prevent hazardous accident and severe injury, move or carry the product with enough manpower or using a vehicle.
-  • Do not disassemble the product. Disassembly may result in electrical shock or equipment damage.
-  • Do not disassemble the spring unit of the actuator. The spring may rotate too fast or jump out of the actuator due to disassembly, resulting in severe injury.
-  • Do not detach the actuator from the valve in open position. Detaching the actuator in open position may cause severe injury.

 **CAUTION** (1/2)

-  • This product must be operated under the operating conditions (power, temperature, humidity, vibration, installation position, atmospheric condition, etc) specified in this manual to prevent equipment damage.
-  • This product must be operated within its rated operating ranges specified in this manual. Failure to comply will cause equipment damage.
-  • Installation and wiring must be performed by qualified personnel in accordance with all applicable safety standards.
-  • Avoid application that keeps the operating cycle of the product excessively frequent. Excessively frequent operation may cause fire or equipment failure. Service life of the actuator spring is 30,000 returns. Do not keep using the product beyond the service life.
-  • All wiring must comply with local codes of indoor wiring and electric installation rules.
-  • Install externally the protective device such as fuse or circuit breaker for your safety.
-  • Always close the top cover and the terminal cover except when setting the selector switches and connecting/disconnecting wires.
-  • Set the selector switches using a pen nib or a finger. Do not use a tool such as a screwdriver. Such a tool can damage the selector switches or the PCB.
-  • To operate the product with small dead band, provide shielded cable for input/output signal lines and power line. Unshielded cable can cause error due to noise.
-  • Install the product in the position as specified in this manual. Excessively tight connection of the valve to a pipe and improper installation position may damage the valve.
-  • After installation, make sure no fluid leaks from the connecting parts of valve and pipes. Incorrect piping may cause fluid leakage.
-  • Do not allow any foreign substance inside the piping. Flush the piping so that no foreign substance remains. Attach a strainer in a pipe on the inflow side of the product to prevent equipment damage.
-  • Avoid using the product in an atmosphere containing oxidizing gas, explosive gas, etc. since it may damage the actuator, valve, or their components.
-  • Do not leave the controlled fluid frozen to prevent equipment damage or fluid leakage.
-  • Do not put heavy load on the actuator.
-  • Do not install the product nearby a steam coil or a hot-water (in high temperature) coil. High heat radiation may result in an actuator malfunction.
-  • Avoid touching the installed product. When being used to control hot water or steam, it may reach high temperature and may cause burn injury.
-  • Disconnect power from the product (including the optional devices) before performing any wiring, maintenance, or setting the selector switches to prevent equipment damage.

CAUTION (2/2)
<ul style="list-style-type: none"> • Use crimp terminal lugs with insulation for electric wires to be connected to the screw terminals. • Make sure all the wires are tightly connected to the screw terminals. Loose connection may cause fire or heat generation. • Do not touch the moving parts of the product to prevent personal injury. • Do not stack unpacked products. Piled products without package will be polluted or damaged. • Dispose of this product as an industrial waste in accordance with your local regulations. Do not reuse all or part of this product.

<p>IMPORTANT:</p> <ul style="list-style-type: none"> • The service life of ACTIVAL operated with small dead band can be shortened since the ACTIVAL operates more frequently with small dead band than with normal dead band. • Use shielded cable for the ACTIVAL with small dead band. Noise may affect the signal transmission causing operation error, otherwise. • To control ACTIVAL with a third-party controller, please consult with Azbil Corporations' sales personnel.
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Model Numbers

Model VY519XK00XX/VY519XH00XX is the model for the valve and actuator integrated into a single unit. The model number label is attached to the yoke. The 4-20 mA control signal is indicated on the actuator label and on the wiring diagram.

Base model number	Actuator/valve		Actuator		Valve	Description
	Control signal	Rating/material	Type	—	Nominal size/Cv	
VY51	9	8	K			Motorized two-way valve with flanged-end connection
						4 mA DC to 20 mA DC input with 4 mA DC to 20 mA DC feedback output PN16 / GG-20
			H			IEC IP54 protected and standard torque type spring return actuator with terminal block (Mountable valve sizes: DN15 to DN80)
						IEC IP54 protected and standard torque type spring return actuator with terminal block for high differential pressure application (Mountable valve sizes: DN65 to DN80)
				00		—
					11	DN15 (1/2") / 1.0 in Cv value
					12	DN15 (1/2") / 2.5 in Cv value
					13	DN15 (1/2") / 6.0 in Cv value
					14	DN15 (1/2") / 1.6 in Cv value
					15	DN15 (1/2") / 4.0 in Cv value
					21	DN25 (1") / 10 in Cv value
					22	DN25 (1") / 16 in Cv value
					41	DN40 (1 1/2") / 25 in Cv value
					42	DN40 (1 1/2") / 40 in Cv value
					51	DN50 (2") / 65 in Cv value
					61	DN65 (2 1/2") / 95 in Cv value
					81	DN80 (3") / 125 in Cv value

Specifications

For weight, refer to the table shown in the section **Dimensions**.

Valve specifications

Item	Specification				
Model	Two-way valve with flanged-end connection (raised face flange), proportional control				
Body pressure rating	PN16 (Max. working pressure: 1.6 MPa)				
End connection	Flanged-end, PN16 (equivalent to ISO 7005-2: 1988)				
Size, Cv, Close-off ratings Note: Close-off ratings of the actuator in combination are shown on the right. Practical close-off rating required for the valve controlling 175 °C steam is 0.8 MPa.	Model number	Nominal size	Cv	Close-off ratings	
				Steam	Chilled/hot water High-temperature water
	VY5198K0011	DN15 (1/2")	1.0	1.0 MPa	1.0 MPa
	VY5198K0012	DN15 (1/2")	2.5	1.0 MPa	1.0 MPa
	VY5198K0013	DN15 (1/2")	6.0	1.0 MPa	1.0 MPa
	VY5198K0014	DN15 (1/2")	1.6	1.0 MPa	1.0 MPa
	VY5198K0015	DN15 (1/2")	4.0	1.0 MPa	1.0 MPa
	VY5198K0021	DN25 (1")	10	1.0 MPa	1.0 MPa
	VY5198K0022	DN25 (1")	16	1.0 MPa	1.0 MPa
	VY5198K0041	DN40 (1 1/2")	25	1.0 MPa	1.0 MPa
	VY5198K0042	DN40 (1 1/2")	40	1.0 MPa	1.0 MPa
	VY5198K0051	DN50 (2")	65	1.0 MPa	1.0 MPa
	VY5198K0061	DN65 (2 1/2")	95	0.3 MPa	—
	VY5198K0081	DN80 (3")	125	0.1 MPa	—
	VY5198H0061	DN65 (2 1/2")	95	1.0 MPa	0.7 MPa
VY5198H0081	DN80 (3")	125	0.7 MPa	0.4 MPa	
Materials	Body	Gray cast iron (GG-20)			
	Plug, stem	Stainless steel			
	Seat ring	Heat-resistant PTFE			
	Gland packing	Inorganic fiber			
	Gasket	Non-asbestos joint sheet			
Applicable fluid	Chilled/hot water, high-temperature water, steam				
Allowable fluid temperature	0 °C to 175 °C (Non-freezing)				
Flow characteristic	Equal percentage				
Rangeability	100 : 1				
Seat leakage	0.01 % of rated Cv value (0.0006 Cv or less for DN15 model)				
Paint	Gray				
Actuator to be combined	Integrated with the valve				

Actuator specifications

Item	Specification	
Actuator type	Spring return actuator for standard and high differential pressure application	
Power supply	24 V AC \pm 15 %, 50 Hz/60 Hz	
Power consumption	16 VA	
Timing	63 \pm 5 sec (50 Hz) / 53 \pm 5 sec (60 Hz) Return time: 3 to 40 seconds (Fully open \rightarrow fully close operation)	
Control signal input	4 mA DC to 20 mA DC input (Input impedance: 100 Ω)	
Feedback signal output	Range: 4 mA DC (0 % position) to 20 mA DC (100 % position) Max. load resistance: 500 Ω	
Materials	Case	Cast aluminum alloy
	Top cover, terminal cover	Polycarbonate resin (Color: gray)
	Yoke	Steel plate
	Case of the spring unit	Cast aluminum alloy
	Cover of the spring unit	Cast aluminum alloy
	Spring	Stainless steel
Surface finishing	Case	None
	Yoke	Electro-galvanizing (Bright chromate finish)
Valve position indication	Pointer located at the bottom of the actuator shows the position by pointing at the value of the scale (0: close to 100: open) on front, rear, and bottom sides.	
Manual operation	Not available.	
Wires connection	M3.5 screw terminal connection	
Enclosure rating	IEC IP54 (dust-proof and splash-proof)	
Insulation resistance	Between terminal and case: 5 M Ω or higher at 500 V DC	
Dielectric strength	Between terminal and case: 500 V AC/min with 1 mA or less leakage current	
Service life of spring return operation	30,000 operations	

Valve and actuator (as a single unit) specifications

Item	Specification		
Environmental conditions	Rated operating condition	Limit operating condition	Transport/storage conditions (packaged*2)
	Ambient temperature*1	-20 °C to 60 °C	-20 °C to 70 °C
	-20 °C to 40 °C (Fluid temperature 150 °C to 175 °C)		
Ambient humidity	5 %RH to 95 %RH		
Vibration	4.9 m/s ² (10 Hz to 150 Hz)	9.8 m/s ² (10 Hz to 150 Hz)	19.6 m/s ² (10 Hz to 150 Hz)
Notes: *1 Do not allow the fluid to freeze. *2 Actuator shall be packed during transport and storage.			
Installation locations	Indoor / outdoor (Keep away from direct sunlight.)		
Installation orientation	Installable in any position ranging from upright to sideways (90° tilted.) * Always install in upright position outdoors.		
Position for shipment	0 % (fully closed) preset at factory.		

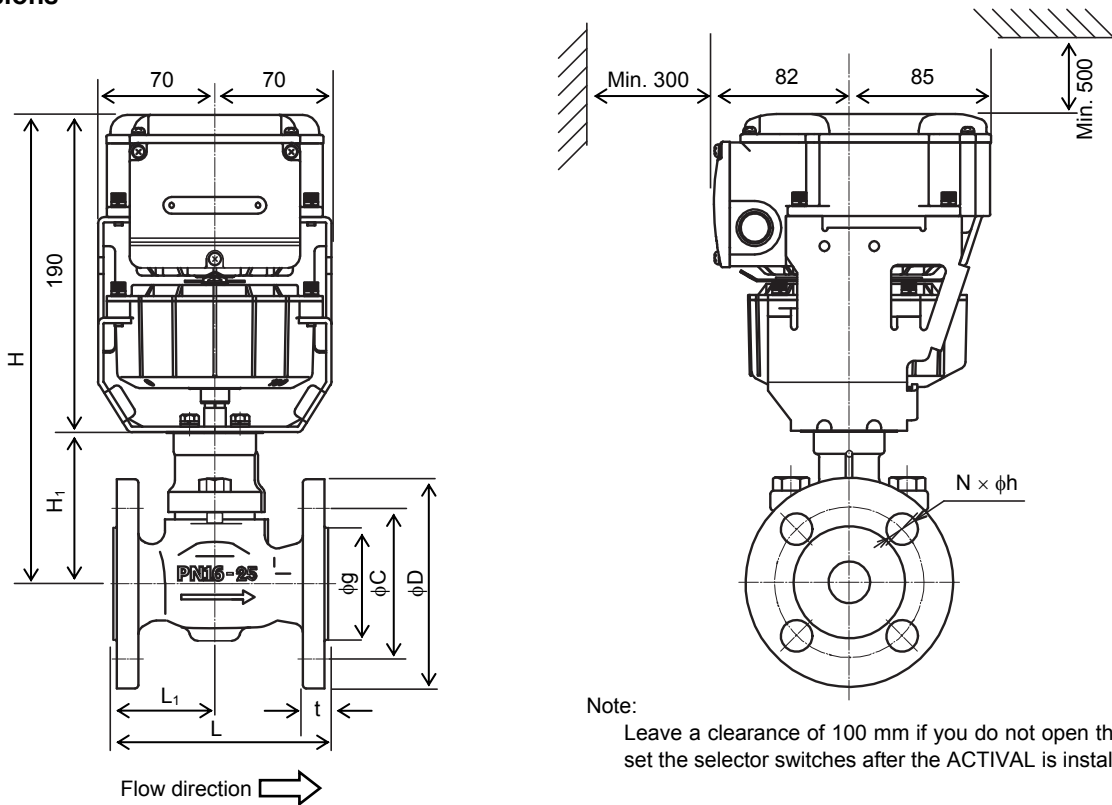
Options

For options, separate order is required.

Item	Specification
Seal connector (Part No. 83104346-003)	Applicable wire size: φ7 mm to φ9 mm (Seal connector is necessary for IEC IP54 protection.)
Auxiliary switches*1 (Part No. 83165274-001)	Number of auxiliary switches: 2 (SW A and SW B) Maximum applied voltage/current: 30 V DC / 3 A DC Actuating position SW A: Adjustable between 0 % (fully closed) to 100 % (fully open) SW B: Adjustable between 0 % (fully closed) to 100 % (fully open)
Auxiliary potentiometer*1 (Part No. 83165275-001)	Number of auxiliary potentiometer: 1 Overall resistance: Nominal 1 kΩ Operating position: 0 % (fully closed) to 100 % (fully open) Max. applied voltage: 5 V DC

* Note: Either of an auxiliary switch or an auxiliary potentiometer can be added, but not both.

Dimensions



Note:
Leave a clearance of 100 mm if you do not open the top cover (to set the selector switches after the ACTIVAL is installed).

Model VY5198K00XX

Model number	Valve size (DN)	H (mm)	H ₁ (mm)	L (mm)	L ₁ (mm)	t (mm)	φC (mm)	φD (mm)	φg (mm)	φh (mm)	N	Weight (kg)
VY5198K001X	15	265	75	108	50	16	65	95	46	14	4	6.6
VY5198K002X	25	280	90	127	60	18	85	115	65	14	4	8.6
VY5198K004X	40	293	103	165	82.5	20	110	150	84	19	4	12.0
VY5198K0051	50	297	107	178	89	20	125	165	99	19	4	13.5
VY5198K0061	65	314	124	190	90	22	145	185	118	19	4	18.0
VY5198K0081	80	315	125	203	100	22	160	200	132	19	8	20.5

Model VY5198H00X1

Model number	Valve size (DN)	H (mm)	H ₁ (mm)	L (mm)	L ₁ (mm)	t (mm)	φC (mm)	φD (mm)	φg (mm)	φh (mm)	N	Weight (kg)
VY5198H0061	65	314	124	190	90	22	145	185	118	19	4	18.5
VY5198H0081	80	315	125	203	100	22	160	200	132	19	8	20.5

Figure 1. Dimensions and maintenance clearance (mm): Models VY5198K00XX, VY5198H00X1

Parts Identification

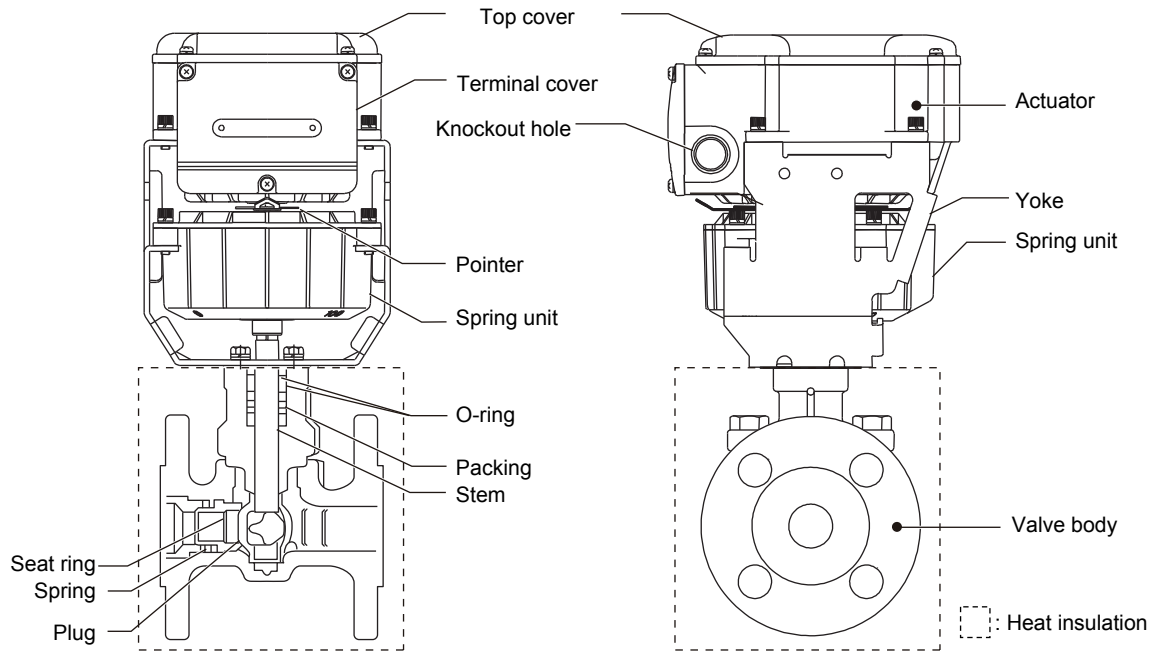


Figure 2. Parts identification

Setting

On the PCB (printed circuit board) of the actuator, the selector switches are provided.

CAUTION	
	• Disconnect power from the product (including the optional devices) before performing any wiring, maintenance, or setting the selector switches to prevent equipment damage.
	• Always close the top cover and the terminal cover except when setting the selector switches and connecting/disconnecting wires.
	• Set the selector switches using a pen nib or a finger. Do not use a tool such as a screwdriver. Such a tool can damage the selector switches or the PCB.
	• To operate the product with small dead band, provide shielded cable for input/output signal lines and power line. Unshielded cable can cause error due to noise.

<p>IMPORTANT:</p> <p>The service life of ACTIVAL operated with small dead band can be shortened since the ACTIVAL operates more frequently with small dead band than with normal dead band.</p>
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Identification of the selector switches

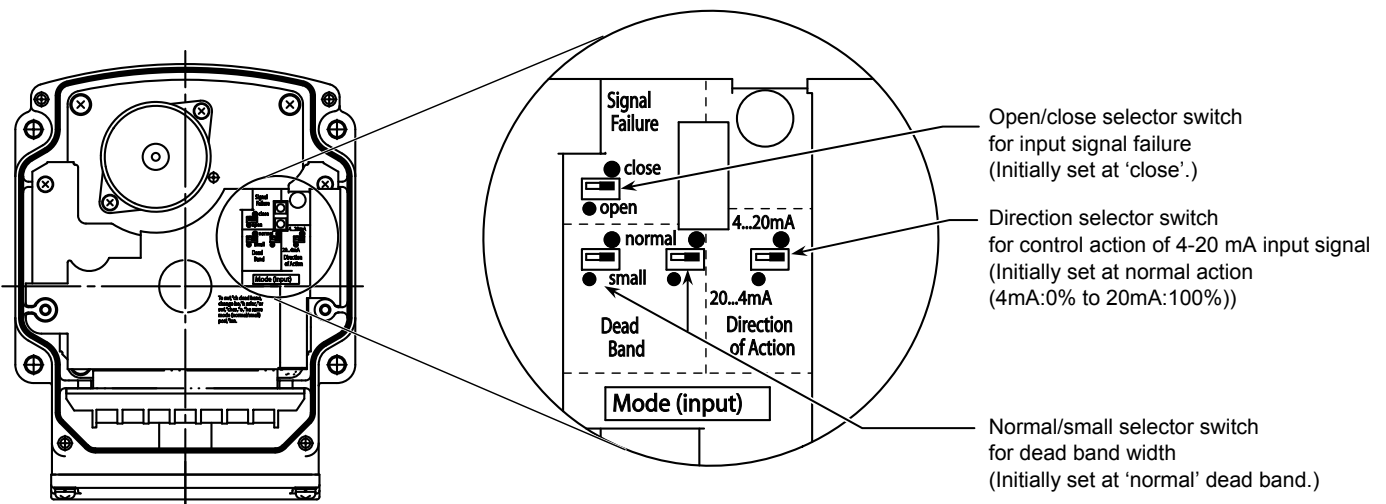


Figure 3. Selector switches

Open/close selector switch for input signal failure:

If no control signal is input, the actuator automatically closes (0 %) or opens (100 %) the valve by setting the selector switch at 'open' (100 %) or 'close' (0 %).

Direction selector switch for control action of 4-20 mA input signal:

Direction of control action by 4-20 mA DC input signal can be reversely switched.

Normal action: 4 mA for 0 % to 20 mA for 100 %

Reverse action: 20 mA for 0 % to 4 mA for 100 %

Normal/small selector switch for dead band width:

To more precisely operate the valve, smaller dead band (than the normal) of the control signal input can be set. Two selector switches are provided for the normal/small dead band width. Always set the both switches at the same mode ('normal' or 'small').

Installation

Precautions for installation

⚠ CAUTION

- ❗ Installation and wiring must be performed by qualified personnel in accordance with all applicable safety standards.
- ❗ Install the ACTIVAL in the position as specified in this manual. Excessively tight connection of piping and improper installation position may damage the valve.
- ❗ After piping installation, make sure no fluid leaks from the connecting parts. Incorrect piping may cause fluid leakage.
- ❗ Do not allow any foreign substance inside the piping. Flush the piping so that no foreign substance remains. Foreign substance may damage the valve.
- ❗ Disconnect power from the product (including the optional devices) before performing any wiring, maintenance, or setting the selector switches to prevent equipment damage.

- ACTIVAL Model VY5198K/VY5198H is the valve and actuator integrated into a single unit. Do not combine the valve with any other actuator, or do not combine the actuator with any other valve.
- To remove foreign substances inside the pipes, install a strainer (with 40 or more meshes) on the inflow side of each valve. In case that the strainers cannot be installed on the inflow side of each valve, install it on the pipe diverting sections (sections diverting from main piping system to sub piping system).
- Install the valve so that the flow direction of process fluid agrees with the arrow indicated on the valve body.

Installation location

⚠ CAUTION

- ❗ Avoid using the product in an atmosphere containing oxidizing gas, explosive gas, etc. since it may damage the actuator, valve, or their components.
- ❗ Do not install the product nearby a steam coil or a hot-water (in high temperature) coil. High heat radiation may result in an actuator malfunction.

IMPORTANT:

- The top and the terminal covers might be corroded by chemicals and organic solvent or their vapor. Do not expose the ACTIVAL to such substances/vapor.
 - When the ACTIVAL is used for steam humidifying, install a valve interlocking with air-conditioning unit on the inflow side in case the ACTIVAL gets damaged.
 - Although the ACTIVAL can be used in high humidity environments (max. 95 %RH), do not immerse the actuator in water.
 - Although the ACTIVAL can also be used outdoors, be sure not to expose the ACTIVAL to direct sunlight.
- Install the ACTIVAL in a position allowing easy access for maintenance and inspection. Fig. 1 shows the minimum clearance for maintenance and inspection. When installing the ACTIVAL in a ceiling space, provide an access hole within the 50 cm radius of the ACTIVAL. And, place a drain pan under the valve.
 - Do not mount the ACTIVAL on a pipe where water hammer occurs, or where solid objects including slug may accumulate.
 - To set the selector switches after installation, leave a enough clearance above the top cover of the actuator, as shown in Fig. 1.

Mounting position

The ACTIVAL can be mounted in any position ranging from upright to sideways (90° tilted). The ACTIVAL should be installed with its actuator vertically positioned above the valve body. (See Fig. 4.) However, the ACTIVAL must be installed always in upright position outdoors.

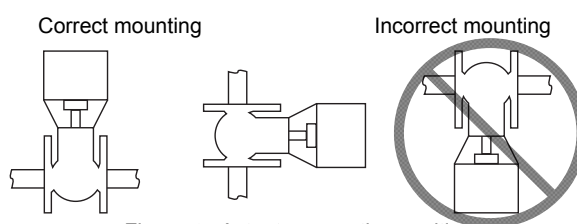


Figure 4. Actuator mounting position

Piping

- Check that the model number of the product is what you ordered. The model number is shown on the label attached to the yoke.
- Install a bypass pipe and gate valves on the inflow, outflow, and bypass sides. Also, install a strainer with 40 or more meshes (with 80 or more meshes recommended for steam control) on the inflow side.
- When installing the ACTIVAL to the pipes, do not allow any object, such as chips, to get inside a pipe or valve. Valve cannot fully closes, or the valve seat may get damaged causing fluid leakage, due to an object jammed inside the valve.
- When piping, do not apply too much sealing material, such as solidifying liquid and tape, to the pipe connection sections so that these materials flow into the valve. Valve cannot fully closes, or the valve seat may get damaged causing fluid leakage, due to the sealing material jammed inside the valve.
- Before activating the ACTIVAL, fully open (in 100 % position) the valve and flush the pipes (with the ACTIVAL installed) at the maximum flow rate to remove all the foreign substances. (Factory preset position: 0 %)
- For steam control, drain retained water (condensate) in piping. Install a trap on a pipe run which may retain condensate. Condensate may cause water hummer or damage the valve and piping.

Heat insulation

Do not apply heat insulation to the actuator or to the yoke, as [] shows in Fig. 2. If the yoke and the actuator are covered with insulation material, the pointer cannot be checked and may be distorted.

Factory preset position

The actuator shaft is positioned at 0% (in fully open position) for shipment. The shaft is thus completely turned counterclockwise, and the pointer points at '0'. (See Fig. 5.)

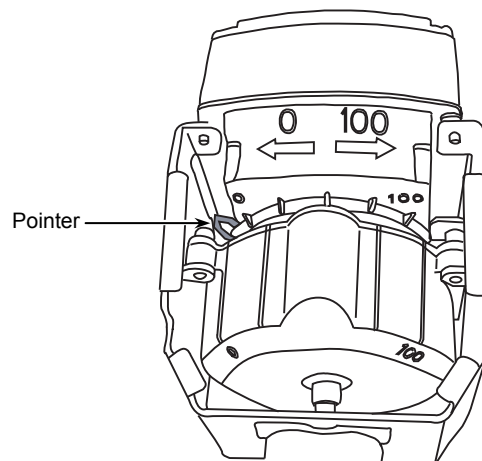


Figure 5. Pointer position for shipment

Auxiliary switch / Auxiliary potentiometer (optional)

- IMPORTANT:**
- The auxiliary switch/potentiometer is installed on site. Refer to the instructions supplied with the auxiliary switch/potentiometer for installation.
 - Do not open the top cover except when adjusting the auxiliary switch/potentiometer. Close the top cover instantly after adjusting the auxiliary switch/potentiometer.
 - Do not put any load on the top cover.

Wiring

⚠ CAUTION

- ❗ • Installation and wiring must be performed by qualified personnel in accordance with all applicable safety standards.
- ❗ • Disconnect power from the product (including the optional devices) before performing any wiring, maintenance, or setting the selector switches to prevent equipment damage.
- ❗ • Always close the top cover and the terminal cover except when setting the selector switches and connecting/disconnecting wires.

IMPORTANT:

- The ACTIVAL is designed for 24 V AC power supply voltage. Do not apply any other power voltage (e.g., 100 V AC, 200 V AC) to the ACTIVAL.
- Make sure the polarity of the power supply and 4-20 mA DC feedback output referring to the wiring diagrams. Incorrect wiring may result in PCB (print circuit board) burnout.
- To prevent damage, cover the terminals except when connecting/disconnecting wires.
- Do not leave any refuse including metal chips after cutting a knockout hole and after connecting the wires inside the actuator.
- Do not connect 24 V AC power to the terminals 4 to 7.

Wiring precautions

- 1) To lead the wires into the terminals, cut out a knockout hole for a wiring port. Two knockout holes are provided on the bilateral sides of the actuator terminals. Select a knockout hole according to the conduit mounting direction, and cut it out by lightly knocking the hole using a screwdriver.

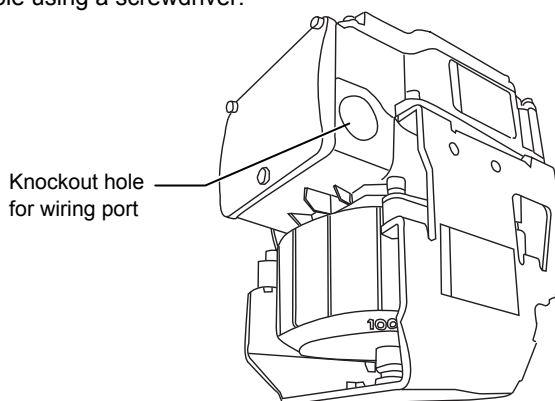


Figure 6. Knockout hole for wiring port

- 2) Unscrew the 3 setscrews (M4 × 10) of the terminal cover and remove the terminal cover, as shown in Fig. 7.

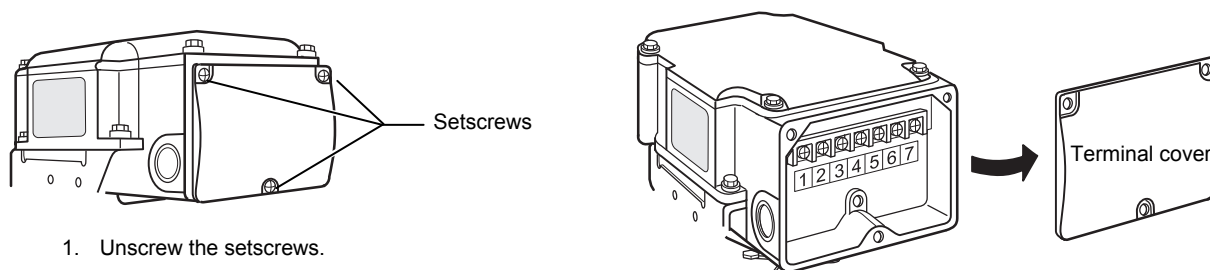


Figure 7. Terminal cover removal

- 3) Correctly connect the wires to the terminals with M3.5 screw terminal lugs, referring to Figs 8 to 10.
- 4) When the ACTIVAL is used in a high-humidity environment or outdoors, use a water-proof connector for the wiring port.

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To keep IP54 protection (dust-proof and splash-proof),

Use a water-proof connector for the ACTIVAL in a high-humidity environment or outdoor location.

- Be sure to completely close the terminal cover and the top cover.
- Waterproof the wiring port.
 - For cable connection, use a water-proof connector. (Seal connector Part No. 83104346-003 is recommended.)
 - For conduit connection, use a water-proof plica tube or the like.

Terminals connection

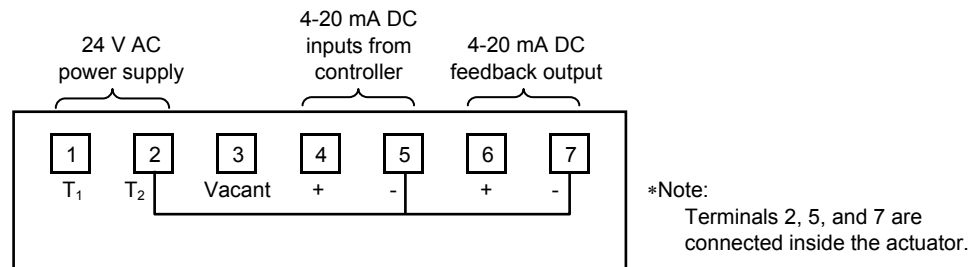
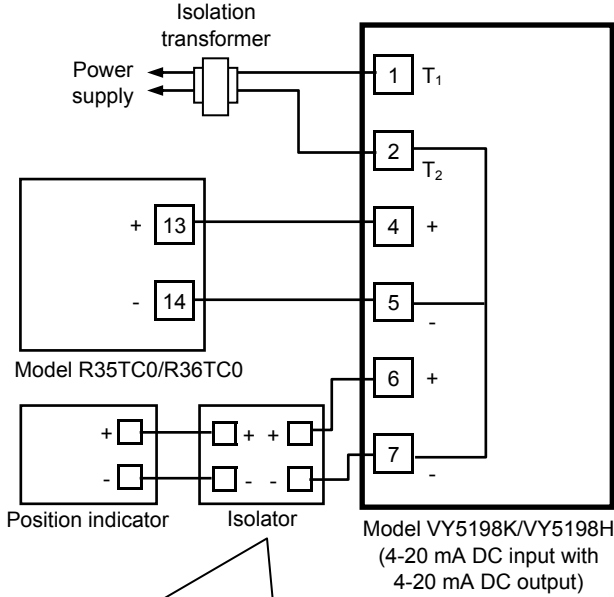


Figure 8. Terminals connection of Model VY519XK/VY510XH

Connection Examples (Connection to Azbil Corporations' R series controller)

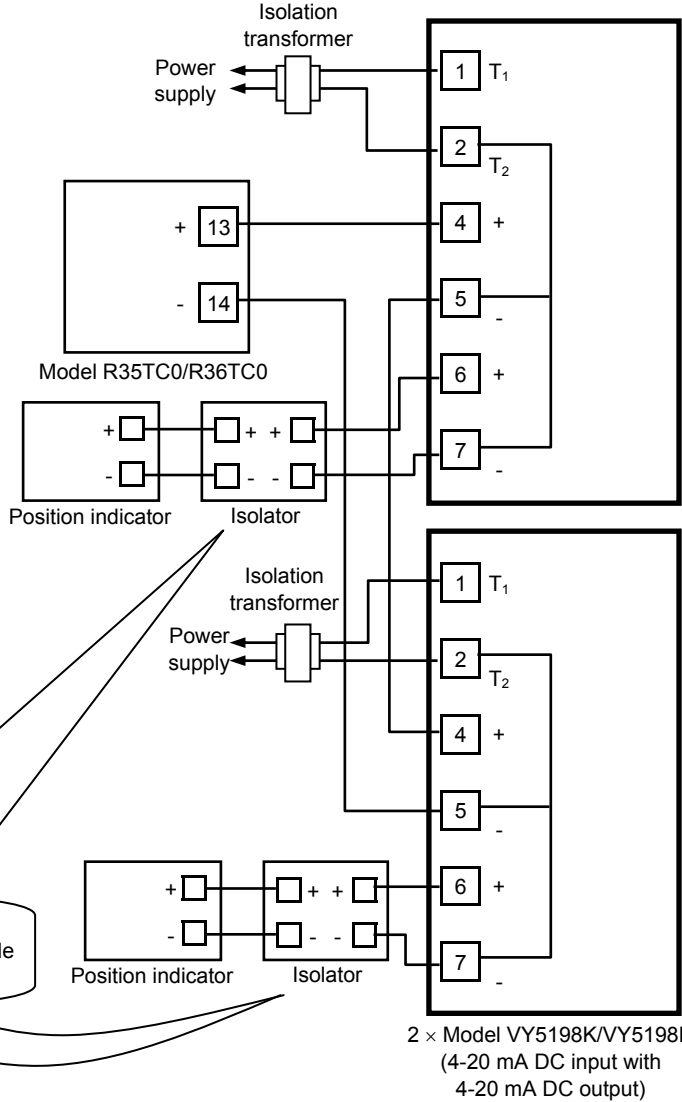
Connection to Model R35TC0/R36TC0



Isolation example:
If the position indicator is not isolated inside, provide an isolator. If isolated, an isolator is not required.

Figure 9. Connection example:
Single Model VY5198K/VY5198H
with Model R35TC0/R36RC

Connection to Model R35TC0/R36TC0 (Parallel operation)



Isolation example:
If the position indicator is not isolated inside, provide an isolator. If isolated, an isolator is not required.

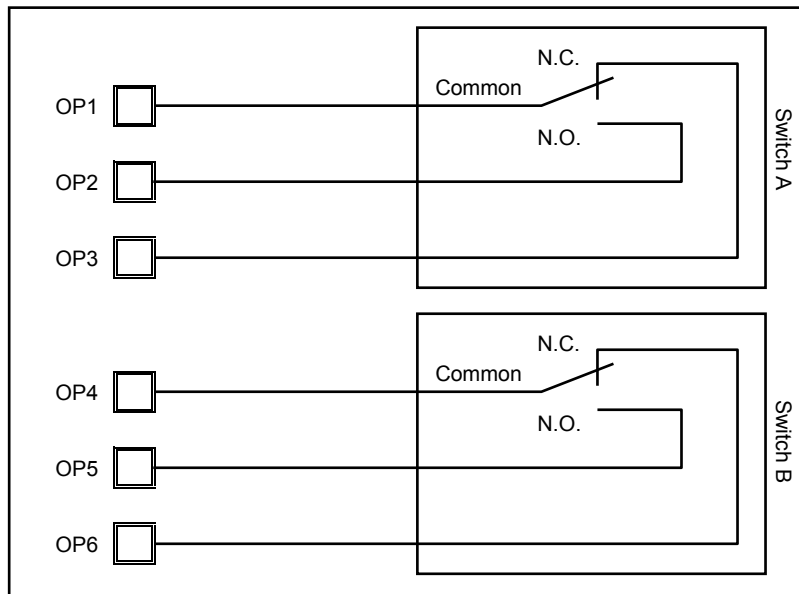
Figure 10. Connection example: Two Model VY5198K/VY5198H
with Model R35TC0/R36RC (Parallel operation)

Notes:

- * Input impedance of the actuator is 100 Ω.
- * For connecting multiple ACTIVAL to one controller (e.g., Model R35.36), provide a transformer (two in total) for each ACTIVAL since 4-20 mA input is not isolated from other terminals.
- * Terminals 2, 5, and 7 are connected inside the actuator. To connect to a device (PLC, position indicator, etc.) with its terminals not isolated inside, externally isolate (between the ACTIVAL and the device). Otherwise, a loop is formed for the common line and can damage the circuit of the ACTIVAL. (R series controllers including Model R35/R36 shown in Figs. 9 and 10 are isolated inside.)
- * Isolation transformer is required for ACTIVAL. Transformer without isolation may damage the ACTIVAL and other devices connected to ACTIVAL.

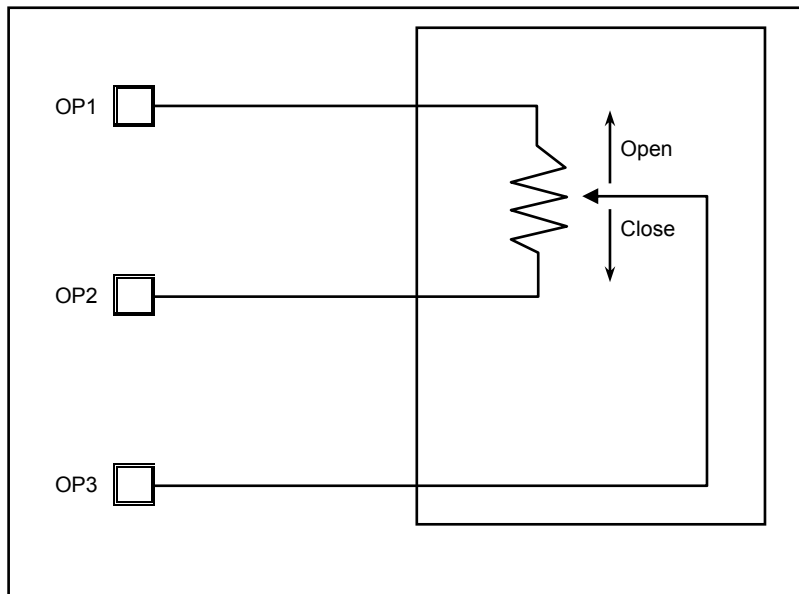
Internal Connection of Auxiliary Switch / Auxiliary Potentiometer

Auxiliary switch Part No. 83165274-001



Switches A and B actuating position: Adjustable between 0 % (fully closed) and 100 % (fully open)
Figure 11. Internal connection of Part No. 83165274-001

Auxiliary potentiometer Part No. 83165275-001



Potentiometer operating position: Between 0 % (fully closed) and 100 % (fully open)
Figure 12. Internal connection of Part No. 83165275-001

Inspection and Troubleshooting

CAUTION



- Avoid touching the installed ACTIVAL (valve body, yoke, joint). When being used to control hot water, it reaches high temperature and may cause burn injury.

- Inspect the ACTIVAL according to Table 1.
- Manually open/close the ACTIVAL at least once a month if it is left in inactive state for a long period.
- Visually inspect the fluid leakage of the valve and the actuator operations every six months. If any of the problems described in Table 2 are found, take corresponding actions shown in the table.
If your problem is not solved by the corresponding action, please contact Azbil Corporation near you.

Table 1. Inspection items and details

Inspection item	Inspection interval	Inspection detail
Visual inspection	Semiannual	<ul style="list-style-type: none"> • Fluid leakage from the gland and the flange face • Loosened bolts • Valve and actuator damages
Operating status	Semiannual	<ul style="list-style-type: none"> • Unstable open/close operation • Abnormal noise and vibration
Routine inspection	Any time	<ul style="list-style-type: none"> • Fluid leakage to the outside • Abnormal noise and vibration • Unstable open/close operation • Valve hunting

Table 2. Troubleshooting

Problem	Part to check	Action
Fluid leaks from the flange face.	Loosened flange bolts Gasket on the flange face Misaligned piping	Tighten the flange bolts. Replace the gasket. Redo piping.
Fluid leaks from the gland part.	—	Consult with our sales personnel.
Fluid leaks from the bonnet.	Loosened bolts	Tighten the bolts.
Valve does not operate smoothly / valve stops halfway / valve does not operate at all.	Conditions of the power applied and of the input signal applied Loosened terminals Wiring condition / disconnected wires	Check the power supply and the controller connected to. Tighten the terminals. Check the wiring.
Fluid leaks to the outside of the valve when the ACTIVAL is in fully closed position.	Actuator pointer not pointing to fully closed position	Fully close the ACTIVAL.
The valve vibrates or produces an abnormal noise.	Primary pressure condition Differential pressure condition	Adjust the mounting position and change the installation location.
The auxiliary switch does not operate.	Auxiliary switch (cam switch) condition Loosened terminals Wiring condition / disconnected wires	Redo the cam switch setting. Tighten the terminals. Check the wiring.
The auxiliary potentiometer does not operate.	Condition of resistance Loosened terminals Wiring condition / disconnected wires	Check the resistance value (1 kΩ). Tighten the terminals. Check the wiring.
Valve hunting occurs.	Secondary pressure condition Differential pressure condition Control stability	Adjust the mounting position and change the installation location. Correct the control parameter setting of controller.
Operating time of the spring return is too short.	Wiring condition of the brake motor	Consult with our sales/service personnel.
Operating time of the spring return is too long. The spring return does not operate.	Torque of valve operation	Consult with our sales/service personnel.
The actuator does not fully closes the valve (in 0 % position).	—	Consult with our sales/service personnel.
Input signal disagrees with the feedback output signal.	To completely shut off the valve, valve open and close (0-100% position) operation is controlled by 10-90 % range of actuator voltage/current input signal. Input signal therefore disagrees with the feedback signal, and this is not an error.	

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