

Intelligent Component Series ACTIVAL™ Motorized Three-Way Valve with Flanged-End Connection (JIS 10K / FC200)

General

ACTIVAL™ Model VY5460F is a series of motorized three-way valves with flanged-end connection. Rotary valve and actuator are integrated in a single unit.

Valve size ranges from DN50 (2") to DN80 (3"), and valve body rating corresponds to JIS 10K.

Actuator has a reversible synchronous motor, which operates at a low voltage of 24 V AC.

Model VY5460F communicates with a controller via SAnet (Azbil Corporation's communication protocol).

* Note

JIS: Japanese Industrial Standards



Features

- Compact and lightweight:
Rotary valve actualizes small body and light weight.
- Valve and actuator integrated in a single unit:
- SAnet communication:
Intelligent Component Series ACTIVAL communicates with a controller via SAnet, and thus position control signal/ position feedback signal is input/output from/to the controller.
- Durable actuator with low power consumption.
- Linear flow characteristic.
- Sub-DI and sub-DO for wire saving:
Sub-DIO (digital input and output) provided takes signals, including humidifying output and differential pressure switch of neighboring devices, leading to wire saving.
- CE Marking certified product:
Model VY5460F conforms to all the applicable standards of CE Marking.

Safety Instructions

Please read instructions carefully and use the product as specified in this manual. Be sure to keep this manual near by for ready reference.

Usage Restrictions

This product is targeted for general air conditioning. Do not use this product in a situation where human life may be affected. If this product is used in a clean room or a place where reliability or control accuracy is particularly required, please contact Azbil Corporation's sales representative. Azbil Corporation will not bear any responsibility for the results produced by the operators.

WARNING



- DANGER: To prevent the risk of severe or fatal electrical shock, always disconnect power source and product power supply before performing any wiring.



- Be sure to reattach the terminal cover after wiring and engineering work. Without the terminal cover, electrical shock may occur.



- This product weighs 18 kg or over (depending on the models). To prevent hazardous accident and severe injury, move or carry the product with enough manpower or using a vehicle.



- Do not disassemble the product. Disassembly may result in electrical shock or equipment damage.

CAUTION



- This product must be operated under the operating conditions (power, temperature, humidity, vibration, shock, installation position, atmospheric condition, etc) specified in this manual to prevent fire or equipment damage.



- This product must be operated within its rated operating ranges specified in this manual. Failure to comply will cause equipment damage.



- Installation and wiring must be performed by qualified personnel in accordance with all applicable safety standards.



- Avoid application that keeps the operating cycle of product excessively frequent. Excessively frequent operation may cause fire or equipment failure.



- All wiring must comply with local codes of indoor wiring and electric installation rules.



- Install externally the protective device such as fuse or circuit breaker for your safety.



- Install the product in the position as specified in this manual. Excessively tight connection of the valve to a pipe and improper installation position may damage the valve.



- User full gaskets for the flat-face flange type valve.



- After installation, make sure no fluid leaks from the connecting parts of valve and pipes. Incorrect piping may cause fluid leakage.



- Do not allow any foreign substance inside the piping. Flush the piping so that no foreign substance remains. Attach a strainer in a pipe on the inflow side of the product to prevent equipment damage.



- Avoid using the product in an atmosphere containing oxidizing gas, explosive gas, etc. since it may damage the actuator, valve, or their components.



- Do not leave the controlled fluid frozen to prevent equipment damage or fluid leakage.



- Do not put heavy load on the actuator.



- Do not install the product nearby a steam coil or a hot-water (in high temperature) coil. High heat radiation may result in an actuator malfunction.



- Avoid touching the installed product. When being used to control hot water, it may reach high temperature and may cause burn injury.



- Use crimp terminal lugs with insulation for electric wires to be connected to the screw terminals.



- Make sure all the wires are tightly connected to the screw terminals. Loose connection may cause fire or heat generation.



- Do not touch the moving parts of the product to prevent personal injury.

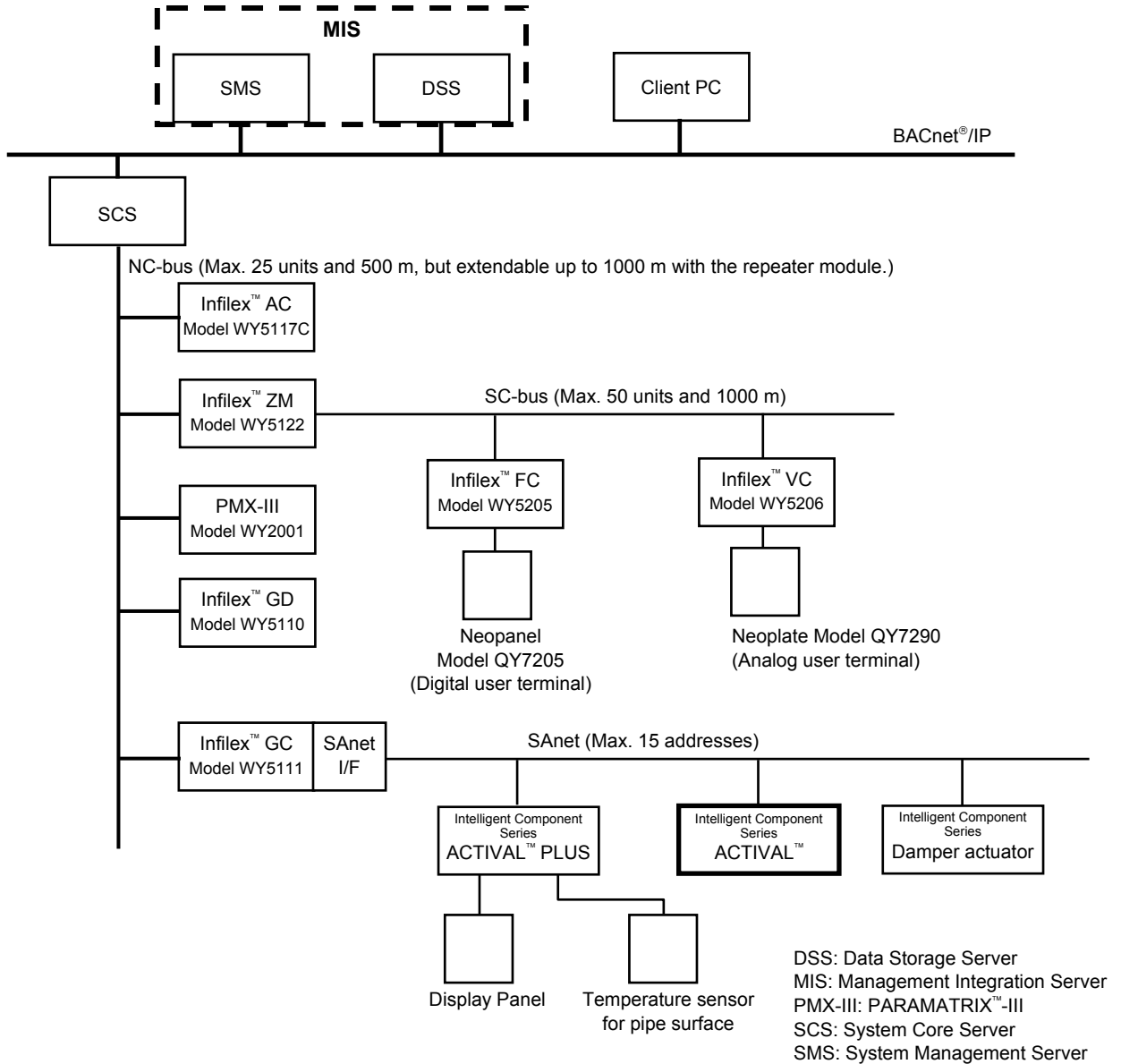


- Do not stack unpacked products. Piled products without package will be polluted or damaged.



- Dispose of this product as an industrial waste in accordance with your local regulations. Do not reuse all or part of this product.

System Configurations



Notes:

- * MIS may be used instead of SMS and DSS for your system. Note that MIS cannot be mixed with SMS or DSS in the same system.
- * Up to two SAnet I/F (interface) module can be connected to one Infilex GC/Infilex GD.
- * For detailed specifications of SAnet, refer to Installation Manual of Intelligent Component Series for SAnet Communication (AB-6713).
- * 1 ACTIVAL or 1 damper actuator requires 1 SAnet address. 1 ACTIVAL PLUS requires 2 SAnet addresses.

Figure 1. System configuration example: SAnet connection in savic-net™ FX system

Model Numbers

Model VY5460F00XX is the model for the valve and actuator integrated into a single unit.
The model number label is attached to the yoke.

Base model number	Actuator/valve		Actuator		Valve	—	Description
	Control signal	Rating/material	Type	—			
VY54							Motorized three-way valve with flanged-end connection
	6						SAnet
		0					JIS 10K / JIS FC200
			F				IEC IP54 protected and standard torque type actuator with terminal block (Mountable valve sizes: DN50 to DN80)
				00			Fixed
					51		DN50 (2") / 45 in Cv value
					61		DN65 (2 1/2") / 70 in Cv value
					81		DN80 (3") / 100 in Cv value
						-B	Fixed

Specifications

For weight, refer to the table shown in the section **Dimensions**.

Valve specifications

Item	Specification			
Model	Three-way valve with flanged-end connection, proportional control			
Body pressure rating	JIS 10K (Max. working pressure: 1.0 MPa)			
Size, Cv, Close-off rating.	Model number	Nominal size	Cv	Close-off ratings
	VY5460F0051	DN50 (2")	45	0.3 MPa
	VY5460F0061	DN65 (2 1/2")	70	0.2 MPa
	VY5460F0081	DN80 (3")	100	0.15 MPa for mixing use 0.1 MPa for diverting use
Materials	Body	Gray cast iron (equivalent to JIS FC200)		
	Retainer	Stainless steel		
	Ball, stem	Stainless steel		
	Seat ring	PTFE with filler		
	Gland packing	Inorganic fiber		
	Gasket	Non-asbestos joint sheet		
End connection	JIS 10K flanged-end, flat face flange (FF)			
Applicable fluid	Chilled/hot water, brine (ethylene glycol solutions, 50 % max.)			
Allowable fluid temperature	0 °C to 100 °C (Non-freezing)			
Flow characteristic	Linear (Refer to Fig. 2 for the linear flow characteristic diagram.)			
Rangeability	30 : 1			
Seat leakage	0.1 % of rated Cv value			
Paint	Gray (equivalent to Munsell 5B 4/1)			
Actuator to be combined	Integrated with the valve			

Linear flow characteristic diagram

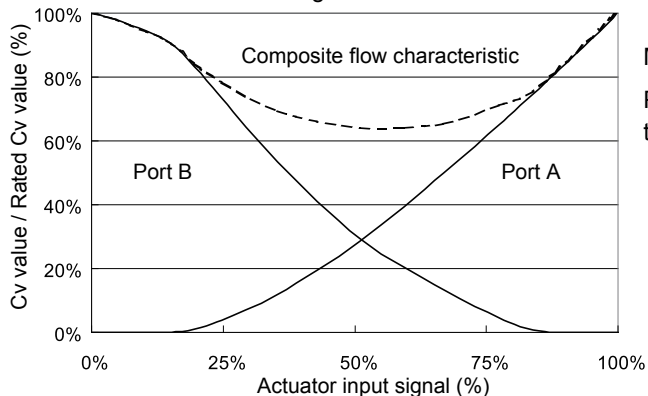
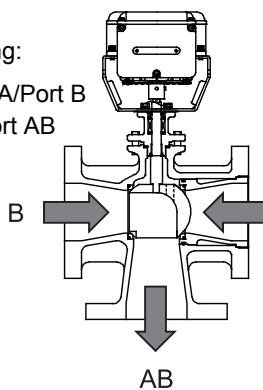


Figure 2. Linear flow characteristic

Flow direction

Mixing:
Port A/Port B
to Port AB



Diverting:
Port AB
to Port A/Port B

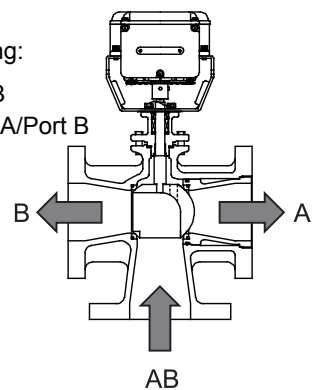
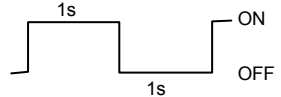

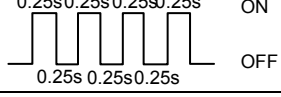
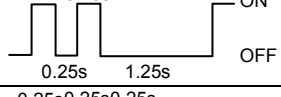



Figure 3. Flow direction

Actuator specifications

Item		Specification	
Power supply		24 V AC \pm 15 %, 50 Hz/60 Hz	
Power consumption		10 VA	
Timing		63 \pm 5 sec (50 Hz) / 53 \pm 5 sec (60 Hz)	
Control signal		SAnet	
Sub-DI (contact input)	Input type	Potential free (dry) contact input	
	Voltage, current	20 V DC, 5 mA (* Unlike Models VY516XK, VY516XH, this product does not have forced fully-close input.)	
Sub-DO (contact output)	Output type	Potential free (dry) contact output	
	Contact rating	200 V AC/24 V DC, Max. 0.5 A (2 A at startup)	
	Min. applicable load	24 V DC, 5 mA	
LED indication		Description	
	Initializing	Continuous ON \rightarrow LED indication corresponding to the operating status (after initializing is complete.)	
	Normal	Repetition of 1-second ON \rightarrow 1-second OFF.	
	Major alarm	Continuous ON.	
	Minor alarm	Repetition of 1-second ON \rightarrow 0.25-second OFF \rightarrow 0.25-second ON \rightarrow 0.25-second OFF.	
	Communication error (and minor alarm)	Repetition of 0.25-second ON \rightarrow 0.25-second OFF	
	Manual operation	Repetition of 0.25-second ON \rightarrow 0.25-second OFF \rightarrow 0.25-second ON \rightarrow 1.25-second OFF.	
	Error during manual operation	Repetition of 0.25-second ON \rightarrow 0.25-second OFF \rightarrow 0.25-second ON \rightarrow 0.25-second OFF \rightarrow 0.25-second ON \rightarrow 0.75-second OFF.	
Communication (via SAnet)	Transmission system	Voltage transmission (SAnet)	
	Transmission speed	1200 bps	
	Transmission distance	Transmission distance varies depending on the number of devices and the type of devices to be connected to. For details on the transmission distance, refer to Installation Manual of Intelligent Component Series for SAnet Communication (AB-6713).	
Materials	Case	Die cast aluminum	
	Top cover, terminal cover	Polycarbonate resin (Color: gray)	
	Yoke	Steel plate	
Surface finishing	Case	None	
	Yoke	Electro-galvanized (Bright chromate finish)	
Valve position indication		Pointer located at the bottom of the actuator shows the position by pointing at the value of the scale (0 to 100) on front, rear, and bottom sides. (0: B-AB (Port B fully open) to 100: A-AB (Port A fully open))	
Manual operation		Available. Refer to the section Manually opening/closing the ACTIVAL .	
Wires connection		M3.5 screw terminal connection	
Enclosure rating		IEC IP54 (dust-proof and splash-proof)	
Insulation resistance		Between terminal and case: 5 M Ω or higher at 500 V DC	
Dielectric strength		Between terminal and case: 500 V AC/min with 5 mA or less leakage current	

Valve and actuator (as a single unit) specifications

Item	Specification		
Environmental conditions	Rated operating condition	Limit operating condition	Transport/storage conditions (packaged*2)
	Ambient temperature*1	-20 °C to 50 °C	-20 °C to 60 °C
	Ambient humidity	5 %RH to 95 %RH	
	Vibration	4.9 m/s ² (10 Hz to 150 Hz)	4.9 m/s ² to 9.8 m/s ² (10 Hz to 150 Hz)
	Notes: *1 Do not allow the fluid to freeze. *2 Actuator shall be packed during transport.		
Installation locations	Indoor / outdoor (Keep away from direct sunlight.)		
Installation orientation	Installable in any position ranging from upright to sideways (90° tilted.)		
Position for shipment	Port A 100 % (fully open) preset at factory.		

Function

Function	Specification
Data monitoring	Following items can be monitored/operated from the host system (savic-net FX) and Inflex GC/ Inflex GD. Valve position setting, valve position measuring, sub-DO output, sub-DI monitoring

* Note:

Above function is available in combination with Inflex GC/Inflex GD and savic-net FX.

Wire specifications

For details regarding specifications of SAnet communication line (24 V (~), GND (⊥), SAnet), refer to the Installation Manual of SAnet for Intelligent Component Series (AB-6713).

Item	Specification	Length
Contact input (sub-DI)	JIS CVV, JIS VCT, JIS IV, KPEV for low power 0.75 mm ² , 0.9 mm ² , 1.25 mm ² , 2.0 mm ²	30 m
Contact output (sub-DO)	JIS CVV, JIS VCT, JIS IV, KPEV for low power 0.75 mm ² , 0.9 mm ² , 1.25 mm ² , 2.0 mm ²	30 m

Note

* KPEV: Wire standard provided by Furukawa Electric Co., Ltd.

Options

For options, separate order is required.

Item	Specification	Note
Seal connector	Part No. 83104346-003	Seal connector is necessary for IEC IP54 protection.
	Part No. 83104346-004	
	Part No. 83104346-005	
Seal connector for SAnet cable gland	Part No. 83104346-012	Seal connector for SAnet cable gland with three ports is necessary for IEC IP54 protection.
	Part No. 83104346-013	
	Part No. 83104346-014	
SAnet cable gland with three ports Part No. DY7000A1000	For the specifications of SAnet cable gland with three ports, refer to the Specifications (AS-923E). For the installation of SAnet cable gland with three ports, refer to the Installation Manual of Intelligent Component Series for SAnet Communication (AB-6713).	
Outdoor cover Part No. DY3001A1017	Required when the product is installed outdoors.	

Service parts

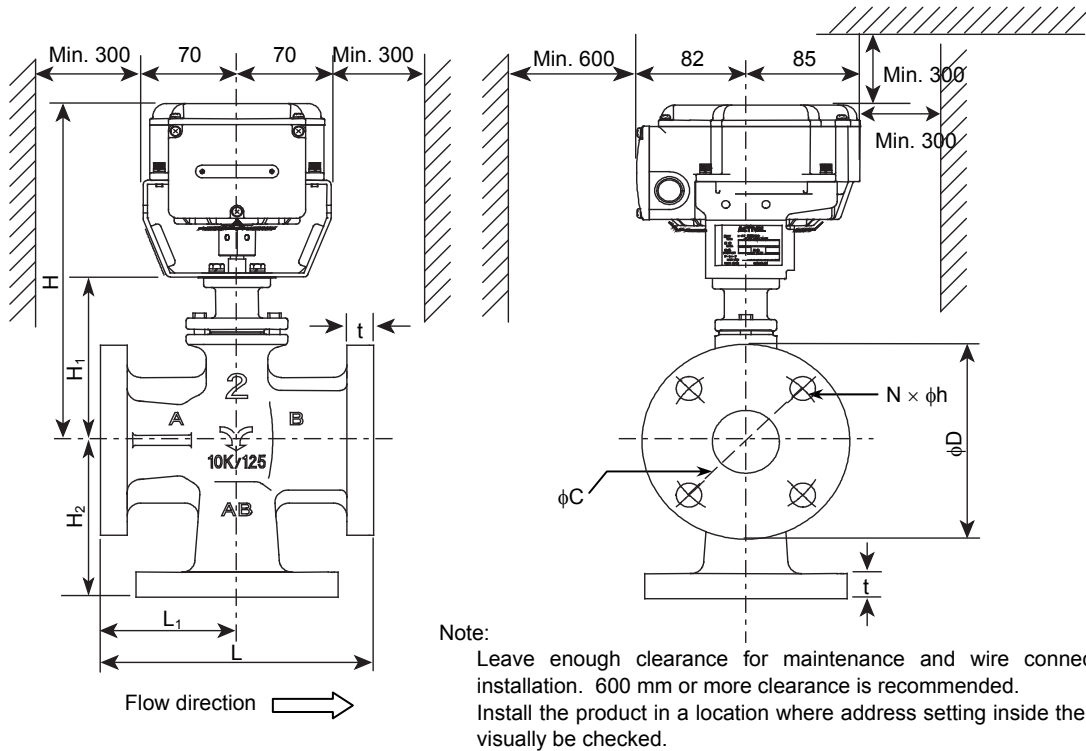
Item	Part number	Description
Seat ring and O-ring set	83164610-001	for DN50 (2") model
	83164610-002	for DN65 (2 1/2") model
	83164610-003	for DN80 (3") model
Retainer adaptor set	83164612	for DN50, DN65, DN80 models A tool to remove the seat ring retainer
Spacer	82550709-001	for DN50, DN65, DN80 models
O-ring (large)	83104662-117	for DN50, DN65, DN80 models
O-ring (small)	83104662-113	for DN50, DN65, DN80 models
Packing	82550159-002	for DN50, DN65, DN80 models
Gasket	82550154-001	for DN50, DN65, DN80 models

CE Marking Conformity

This product complies with the following Electromagnetic Compatibility (EMC).

EMC : EN61000-6-2, EN55011 Class A

Dimensions



Model number	Valve size (DN)	H (mm)	H ₁ (mm)	H ₂ (mm)	L (mm)	L ₁ (mm)	t (mm)	φC (mm)	φD (mm)	φh (mm)	N	Weight (kg)
VY5460F0051	50	269.5	131	125	204	102	20	120	155	19	4	14
VY5460F0061	65	274	135.5	130	230	115	22	140	175	19	4	18.5
VY5460F0081	80	278.5	140	150	240	120	22	150	185	19	8	20

Figure 4. Dimensions and maintenance clearance (mm): Models VY5460F

Parts Identification

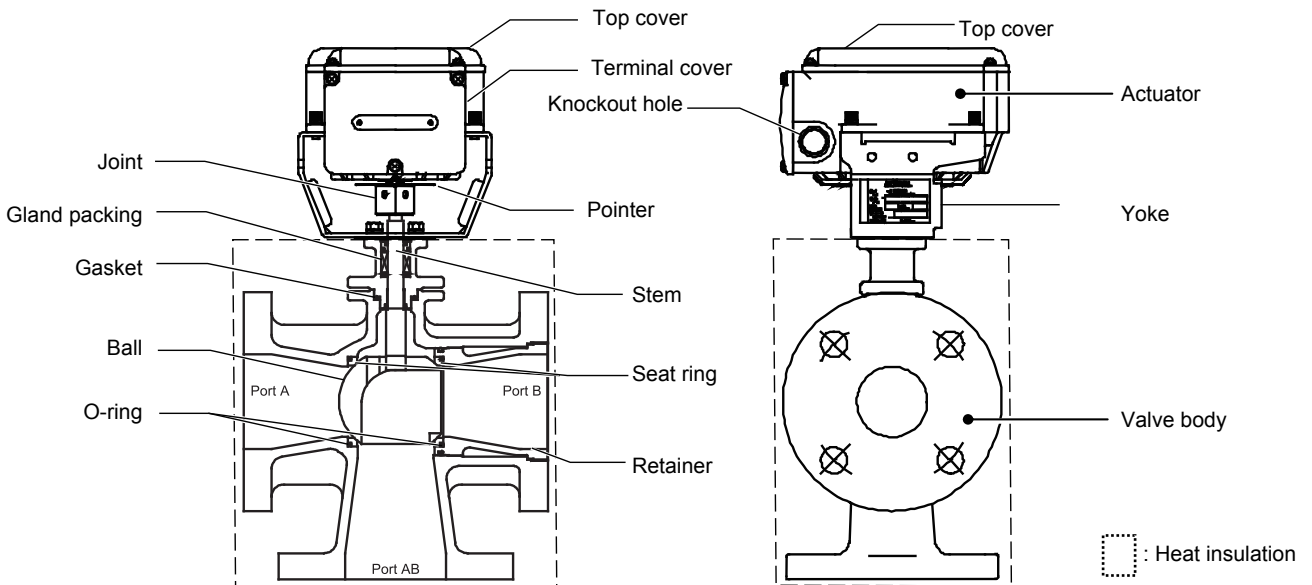


Figure 5. Parts identification

Installation

Precautions for installation

⚠ CAUTION	
!	• Installation and wiring must be performed by qualified personnel in accordance with all applicable safety standards.
!	• Install the product in the position as specified in this manual. Excessively tight connection of piping and improper installation position may damage the valve.
!	• After piping installation, make sure no fluid leaks from the connecting parts. Incorrect piping may cause fluid leakage.
!	• Do not allow any foreign substance inside the piping. Flush the piping so that no foreign substance remains. Attach a strainer in a pipe on the inflow side of the product to prevent equipment damage.

- ACTIVAL Model VY5460F is the valve and actuator integrated into a single unit. Do not combine the valve with any other actuator, or do not combine the actuator with any other valve.
- To remove foreign substances inside the pipes, install a strainer with 40 or more meshes on the inflow side of each valve. In case that the strainers cannot be installed on the inflow side of each valve, install it on the pipe diverting sections (sections diverting from main piping system to sub piping system).
- To use the product as mixing valve, install the product so that the flow direction of process fluid agrees with the arrow indicated on the valve body. As diverting valve, install the product so that the flow direction of process fluid disagrees with the arrow.

Installation location

⚠ CAUTION	
!	• Avoid using the product in an atmosphere containing oxidizing gas, explosive gas, etc. since it may damage the actuator, valve, or their components.
!	• Do not install the product nearby a steam coil or a hot-water (in high temperature) coil. High heat radiation may result in an actuator malfunction.

<p>IMPORTANT:</p> <ul style="list-style-type: none"> • The top and the terminal covers might be corroded by chemicals and organic solvent or their vapor. Do not expose the ACTIVAL to such substances/vapor. • Although the ACTIVAL can be used in high humidity environments (max. 95 %RH), do not immerse the actuator in water. • Although the ACTIVAL can be used outdoors, be sure not to expose the ACTIVAL to direct sunlight.

- Install the ACTIVAL in a position allowing easy access for maintenance and inspection. Fig. 4 shows the minimum clearance for maintenance and inspection. When installing the ACTIVAL in a ceiling space, provide an access hole within the 50 cm radius of the ACTIVAL. And, place a drain pan under the valve.
- Do not mount the ACTIVAL on a pipe where water hammer occurs, or where solid objects including slug may accumulate.

Identification between Ports A and B

Valve body without heat insulation wrapped:

Identify ports A and B with the letters 'A' and 'B' marked on the valve body.

Valve body with heat insulation wrapped:

Identify ports A and B with the raised bar shape on the valve bonnet.

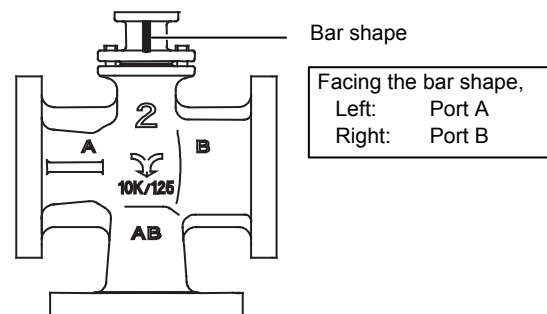


Figure 6. Identification between Ports A and B

Mounting position

The ACTIVAL can be mounted in any position ranging from upright to sideways (90° tilted). The ACTIVAL should be installed with its actuator vertically positioned above the valve body. (See Fig. 7.) However, the ACTIVAL must be installed always in upright position outdoors.

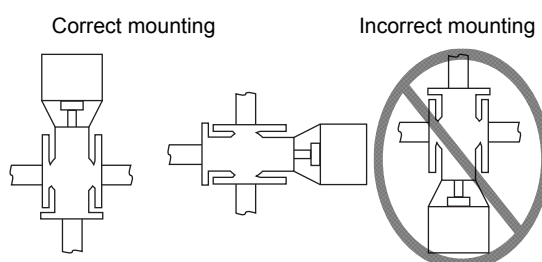


Figure 7. Mounting position

Piping

- Check that the model number of the product is what you ordered. The model number is shown on the label attached to the yoke.
- Install a bypass pipe and gate valves on the inflow, outflow, and bypass sides. If difference between the coil side pipe resistance (which contains coil resistance) and the bypass side pipe resistance are extremely large, use the gate valves to adjust the pressure. Also, install a strainer with 40 or more meshes on the inflow side.
- When installing the ACTIVAL to the pipes, do not allow any object, such as chips, to get inside a pipe or valve. Valve cannot fully close, or the valve seat may get damaged causing fluid leakage, due to an object jammed inside the valve.
- When piping, do not apply too much sealing material, such as solidifying liquid and tape, to the pipe connection sections so that these materials flow into the valve. Valve cannot fully closes, or the valve seat may get damaged causing fluid leakage, due to the sealing material jammed inside the valve.
- Before activating the ACTIVAL, flush the pipes (with the ACTIVAL installed) at the maximum flow rate to remove all the foreign substances. Fully open (100 % position) the ACTIVAL to flush. (Factory preset position: Port A 100 %)

Heat insulation

Do not apply heat insulation to the actuator or to the yoke, as [] shows in Fig. 5. If the yoke and the actuator are covered with insulation material, the pointer cannot be checked and may be distorted.

Factory preset position

The actuator shaft is positioned at 100 % (in fully open position) of the port A for shipment. The shaft is thus completely turned clockwise, and the pointer points at '100'. (See Fig. 8.)

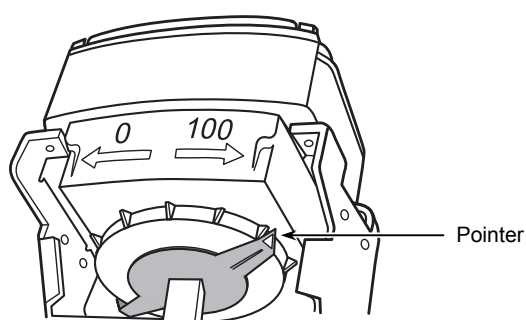


Figure 8. Pointer position for shipment

Application examples

For diverting valve application

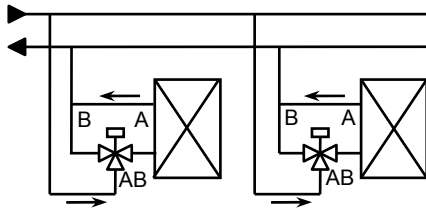


Figure 9. Example of diverting valve application

For mixing valve application

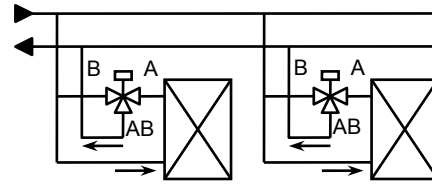


Figure 10. Example of mixing valve application

Installation examples

For diverting valve installation

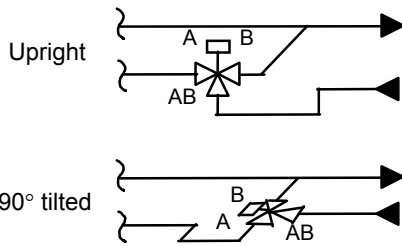


Figure 11. Example of diverting valve installation

For mixing valve installation

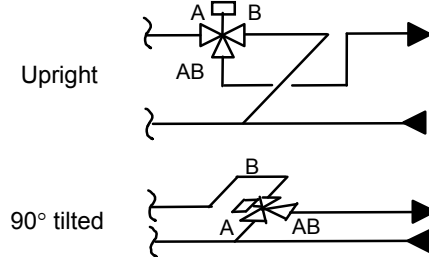


Figure 12. Example of mixing valve application

Manually opening/closing the ACTIVAL

IMPORTANT:

- Manually opening/closing the ACTIVAL with the power (24 V AC) applied may damage the actuator.
- To manually open/close the ACTIVAL, do not turn the joint beyond the fully open (100)/closed (0) mark.
- To manually open/close the ACTIVAL, slowly turn the joint. If shock is sent to the actuator, the actuator may get damaged.

Disconnect the power from the ACTIVAL before manually operating the ACTIVAL. As shown in Fig. 13, from the front of the ACTIVAL, hold the joint using a tool such as a wrench, and turn the joint slowly toward the set position.

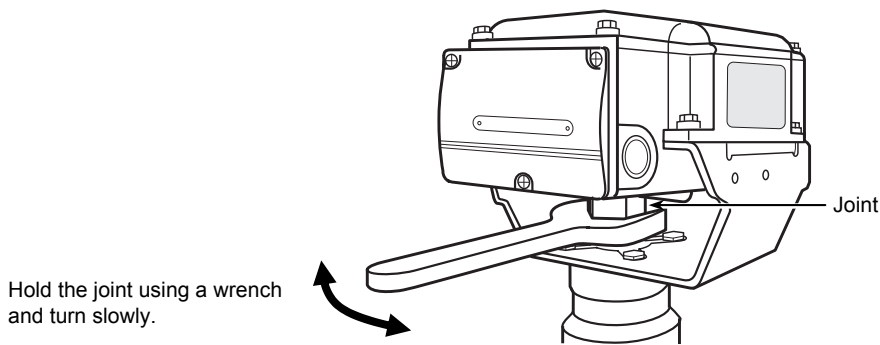


Figure 13. Manual operation

Procedure to change the actuator mounting position

IMPORTANT:

- Do not change the combination of the valve, yoke, and actuator.
- Set the ACTIVAL (actuator and valve) in 100 % position when changing the mounting position. If the valve in 0 % position is assembled with the actuator in 100 % position, the actuator puts torque on the closed valve, and the gear of the actuator gets damaged.

- 1) Remove the screws connecting the actuator and the yoke. Lift the actuator and detach it from the yoke. Make sure that the mark on the valve stem faces the same direction as the bar shape on the valve bonnet faces. <Step 1 in Fig. 14>
- 2) Remove the screws connecting the yoke and the valve. <Step 2 in Fig. 14>
- 3) Change the facing direction of the yoke. The yoke and actuator can be horizontally rotated every 90° (0°/90°/180°/270° from the factory preset position) to mount onto the valve.
- 4) A thermal insulation sheet is inserted between the yoke and the valve. When changing the mounting positions, reinsert the sheet and then fit the yoke into the new mounting position.
- 5) Before fixing the yoke to the valve with the screws, check that the actuator engages correctly with the valve stem (at the new mounting position). Check that the pointer of the actuator indicates 100 % position as well. Then, fix the yoke to the valve. <Step 3 in Fig. 14>
- 6) Mount the actuator. Place the actuator, with its facing direction changed, on the yoke, and fix them with the screws. <Step 4 in Fig. 14>
- 7) Check that the ACTIVAL with the mounting position changed operates smoothly (from 0 % to 100 %).

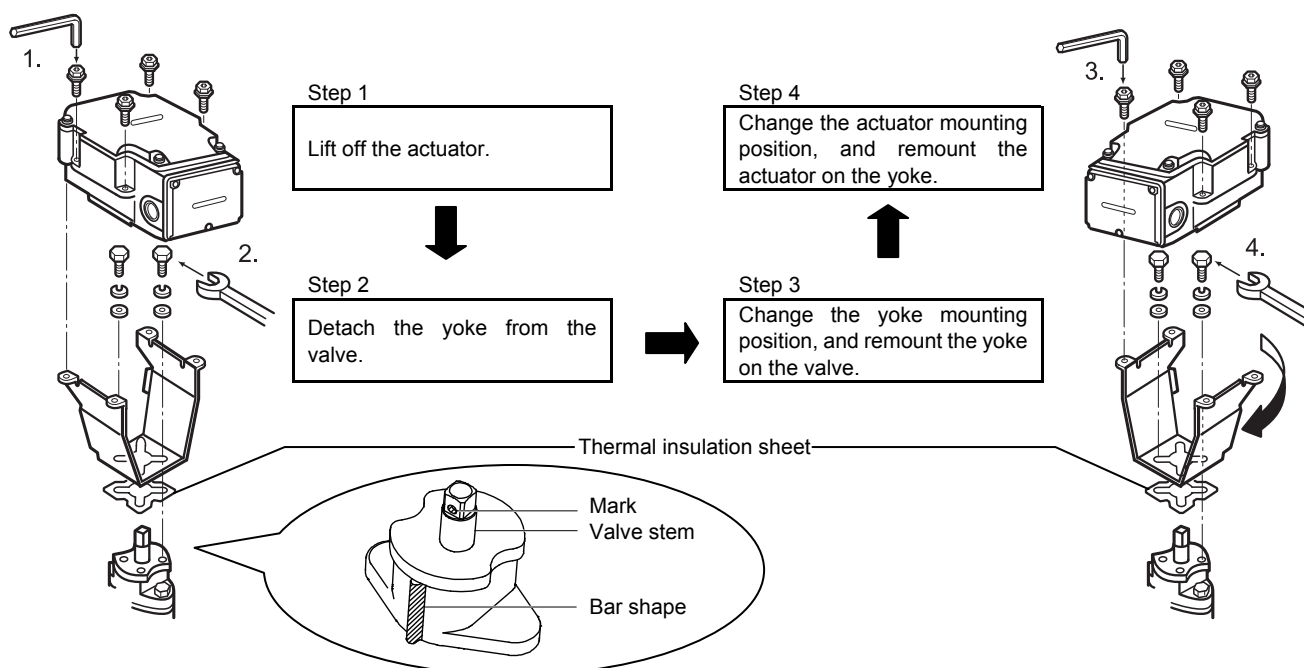


Figure 14. Changing the actuator mounting position

Wiring

⚠ WARNING	
⚡	<ul style="list-style-type: none"> • DANGER: To prevent the risk of severe or fatal electrical shock, always disconnect power source and product power supply before performing any wiring.

⚠ CAUTION	
!	<ul style="list-style-type: none"> • Installation and wiring must be performed by qualified personnel in accordance with all applicable safety standards.

IMPORTANT:	
<ul style="list-style-type: none"> • The ACTIVAL is designed for 24 V AC power supply voltage. Do not apply any other power voltage (e.g., 100 V AC, 200 V AC) to the ACTIVAL. • To prevent damage, cover the terminals except when connecting/disconnecting wires. • Do not leave any refuse including metal chips after cutting a knockout hole and after connecting the wires inside the actuator. 	

Wiring precautions

- 1) To lead the wires into the terminals, cut out a knockout hole for a wiring port. Two knockout holes are provided on the bilateral sides of the actuator terminals. Select a knockout hole according to the conduit mounting direction, and cut it out by lightly knocking the hole using a screwdriver.

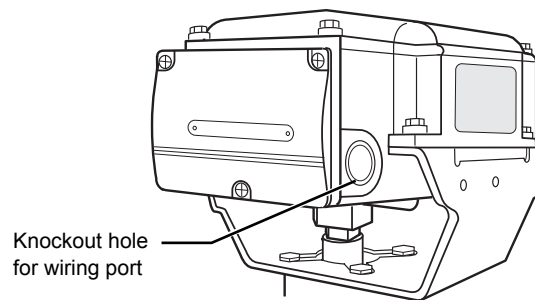


Figure 15. Knockout hole for wiring port

- 2) Unscrew the 3 setscrews (M4 × 10) of the terminal cover and remove the terminal cover, as shown in Fig. 16.

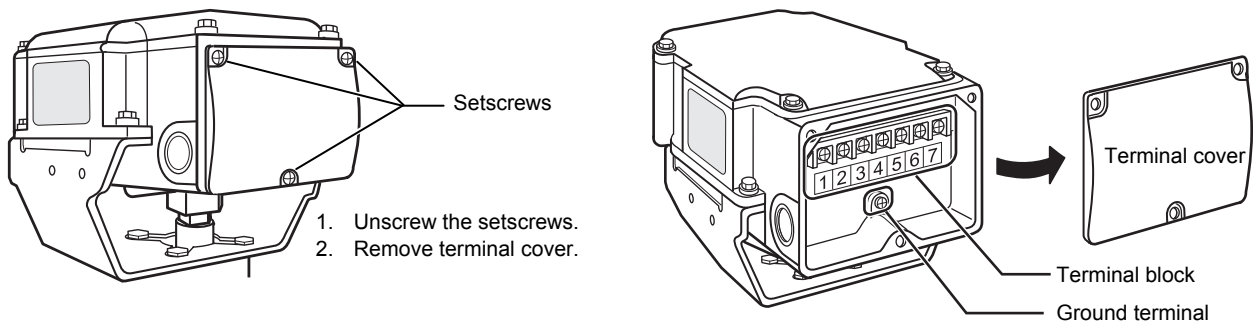


Figure 16. Terminal cover removal

- 3) Correctly connect the wires to the terminals with M3.5 screw terminal lugs, referring to Fig. 17.
 To connect a device with over 100 V AC to the sub-DO, be sure to ground the actuator with 100 Ω or lower ground resistance. Refer to Fig. 16 for the location of each terminal.

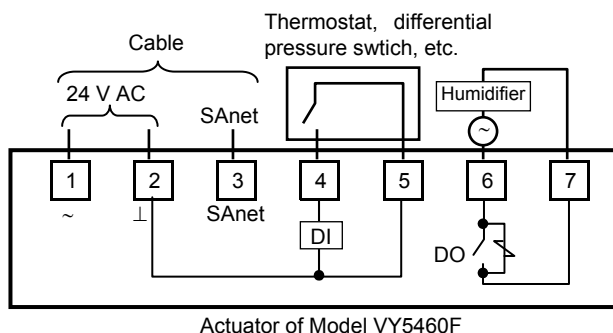


Figure 17. Basic connection example

- 4) Separate sub-DO line from SAnet and sub-DI lines. Do not lead the sub-DO line through the wiring port (knockout hole) for SAnet and sub-DI lines to protect sub-DO line from noise.

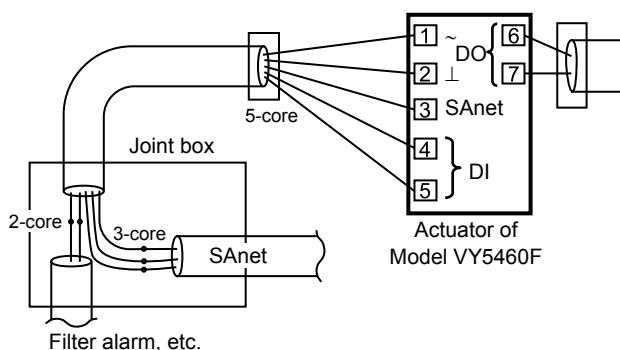


Figure 18. Separation of sub-DO line from other lines

If sub-I/O is used, SAnet line cannot be daisy-chained since the number of the wiring ports is limited. In such a case, use SAnet cable gland with three ports to daisy-chain the SAnet line, or branch the SAnet line ahead of connecting to the terminals.

Note:

For wiring of SAnet line, refer to the Installation Manual of Intelligent Component Series for SAnet Communication (AB-6713).

To keep IP54 protection (dust-proof and splash-proof),

Use a water-proof connector for the ACTIVAL in a high-humidity environment or outdoor location. Through wiring port with the seal connector (Part No. 83104346-00X) attached to, 1 cable can be lead in. Through wiring port with the SAnet cable gland (with three ports) and the seal connectors attached to, 3 cables can be lead in.

- Be sure to completely close the terminal cover and the top cover.
- Waterproof the wiring port.
 - For cable connection, use a water-proof connector. Following is the recommended parts Azbil Corporation supplies.
 Seal connector: Part Nos. 83104346-003, 83104346-004, 83104346-005
 - To daisy-chain the SAnet line, use the SAnet cable gland with three ports and the seal connector Azbil Corporation supplies.
 SAnet cable gland with three ports: Part No. DY7000A1000
 Seal connector: Part Nos. 83104346-012, 83104346-013, 83104346-014
 - For conduit connection, use a water-proof plica tube or the like.

Address Setting (Addressing)

To SAnet interface module, ACTIVAL Model VY5460F and other Intelligent Component Series devices including ACTIVAL PLUS and damper actuators are connected via SAnet. Set address for the terminal devices (Intelligent Component Series devices) so that the SAnet interface module can recognize all the terminal devices connected. Follow the procedure below to set the address. For details regarding address setting (addressing), ask our sales/service personnel.

- 1) Unscrew the setscrews and remove the terminal cover. See Fig. 16 for removing the terminal cover.
- 2) Set address. (See Table 1.) Address can be set with rotary switch, with service pin switch, or based on SAnet ID. Rotary switch and service pin switch are provided on this product. To set the address with rotary switch or based on SAnet ID, Data Setter or PC-MMI is required. Set the address in either way according to your availability.

Setting with rotary switch:

Turn the rotary switch using a precision Phillips screwdriver and set.

Setting with service pin switch:

1. Set the rotary switch to '0'.
2. Start addressing operation* of Data Setter or PC-MMI. Then, press the service pin switch. Do not keep the switch pressed for longer than 5 seconds.
3. Address is set within 5 seconds after pressing the service pin switch.

* For the addressing operation of Data Setter or PC-MMI, ask our sales/service personnel.

Setting based on SAnet ID:

1. Set the rotary switch to '0'.
2. With Data Setter or PC-MMI, enter the SAnet ID (on the product code label) and address number to set. The product code label is attached on the side surface of the actuator, as shown in Fig. 20.

* For the addressing operation of Data Setter or PC-MMI, ask our sales/service personnel.

- 3) Attach the terminal cover after setting the address.

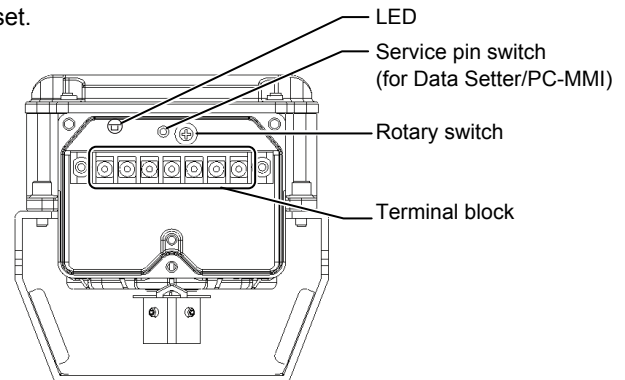


Figure 19. Terminal block, LED, setting switches (without terminal cover)

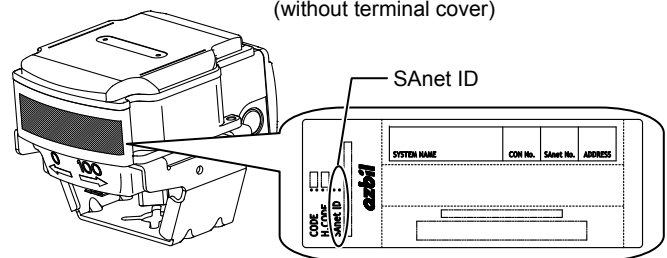


Figure 20. SAnet ID on the product code label

IMPORTANT:

- While the terminal cover is removed, do not touch the terminal block or allow anything to touch the terminal block.
- If the service pin switch is kept pressed for longer than 5 seconds, the mode will be switched and operation error (data point trouble) will be occurred. In such a case, press the service pin switch again and keep it pressed for longer than 10 seconds to go back to the normal mode.

Table 1. Basic address setting of this product and other Intelligent Component Series devices

Add.	Device	Sub-DO	Sub-DI
1	Outdoor air damper		
2	Exhaust air damper		
3	Return air damper		
4	Switch damper of total heat exchanger for outdoor air		
5	Switch damper of total heat exchanger for exhaust air		
6	Chilled/hot water valve / Chilled water valve		Filter alarm
7	Hot water valve (Chilled water valve*)	Humidifying ON/OFF	
8	Humidifying valve		
D (13)	Reserved		
E (14)	Reserved		
F (15)	Reserved		

Notes:

- *1. For 'chilled/hot water valve + chilled water valve' application, set address 6 for chilled/hot water valve and 7 for chilled water valve.
- *2. Items in bold characters are the basic address to set for this product.
- *3. The above table is a basic setting example. Set address and use sub-I/O in response to system configuration, installation location, and wiring best suitable for your application.

System Indication Label

A part of the product code label can be a system indication label. Clip the part, and write down the name of the system, host controller number of the system, SAnet line number, and address. Then attach the part, as the system indication label, to a location where you can easily check.

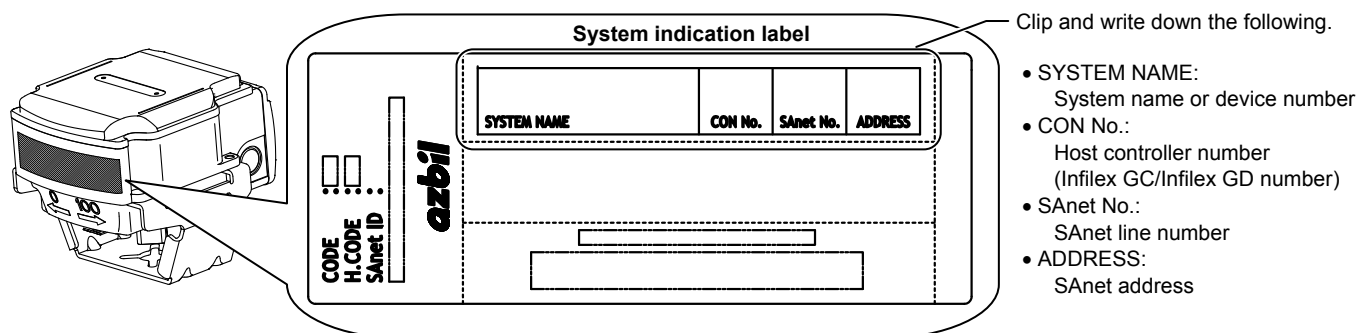


Figure 21. System indication label

IMPORTANT:

- Attach the system indication label to a clean location with no dust, oil, or moisture.
- Attach the system indication label by pressing the whole surface of the label to stick on the product surface.

Manual Operation Mode

In the manual operation mode, even when this product has not been connected via SAnet yet, the operations shown in Table 2 can be performed. Follow the procedure below for the operation check. For the locations of the service pin switch and the rotary switch, see Fig. 19.

- 1) Keep the service pin switch pressed for 10 seconds to enter the manual operation mode.
- 2) Turn the rotary switch to the desired position (See Table 2.), using a precision slotted screwdriver. Operation will start in 3 seconds after setting the rotary switch.

Table 2. Operations in the manual operation mode


Rotary switch scale	Operation
0	Restart (to go back to the normal operation mode)
2	Fully close (in 0 % position)
4	Open in 50 % position
6	Fully open (in 100 % position)
E	Automatic adjustment of the potentiometer.

Notes:

- * Rotary switch scales 1, 3, 5, 7, 8, 9, A to D and F are not available in the manual operation mode.
- * Generally, potentiometer is not replaced by itself. Operation of auxiliary switch 'E', therefore, is not necessary.

- 3) After the operation, press and hold the service pin switch for 10 seconds to go back to the normal operation mode.
- 4) If the address is set with the rotary switch, be sure to reset the rotary switch at the address after entering the normal operation mode.

Inspection and Troubleshooting

 CAUTION	
	<ul style="list-style-type: none"> Avoid touching the installed product (valve body, yoke, joint). When being used to control hot water, it reaches high temperature and may cause burn injury.

- Inspect the ACTIVAL according to Table 3.
 - Manually open/close the ACTIVAL at least once a month if it is left in inactive state for a long period.
 - Visually inspect the fluid leakage of the valve and the actuator operations every six months. If any of the problems described in Table 4 are found, take corresponding actions shown in the table.
- If your problem is not solved by the corresponding action, please contact Azbil Corporation near you.

Table 3. Inspection items and details

Inspection item	Inspection interval	Inspection detail
Visual inspection	Semiannual	<ul style="list-style-type: none"> Fluid leakage from the gland and the flange face Loosened bolts Valve and actuator damages
Operating status	Semiannual	<ul style="list-style-type: none"> Unstable open/close operation Abnormal noise and vibration
Routine inspection	Any time	<ul style="list-style-type: none"> Fluid leakage to the outside Abnormal noise and vibration Unstable open/close operation Valve hunting

Table 4. Troubleshooting

Problem	Part to check	Action
Fluid leaks from the flange face.	Loosened flange bolts Gasket on the flange face Misaligned piping	Tighten the flange bolts. Replace the gasket. Redo piping.
Fluid leaks from the gland part.	—	Consult with our sales personnel.
Fluid leaks from the bonnet.	Loosened bolts	Tighten the bolts.
Valve does not operate smoothly / valve stops halfway / valve does not operate at all.	Conditions of the power applied and of the input signal applied Loosened terminals Wiring condition / disconnected wires	Check the power supply and the controller connected to. Tighten the terminals. Check the wiring.
Fluid leaks to the outside of the valve when the ACTIVAL is in fully closed position.	Actuator pointer not pointing to fully closed position	Fully close the ACTIVAL.
The valve vibrates or produces an abnormal noise.	Primary pressure condition Differential pressure condition	Adjust the mounting position and change the installation location.
Valve hunting occurs.	Secondary pressure condition Differential pressure condition Control stability	Adjust the mounting position and change the installation location. Correct the control parameter setting of controller.
SAnet communication error occurs.	—	Consult with our sales/service personnel.

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Azbil Corporation

Building Systems Company

1-12-2 Kawana, Fujisawa, Kanagawa
 251-8522 JAPAN

<http://www.azbil.com>