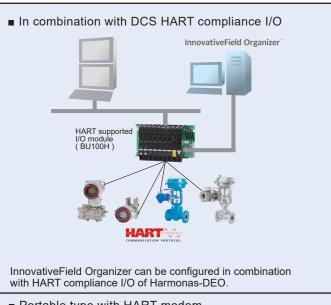
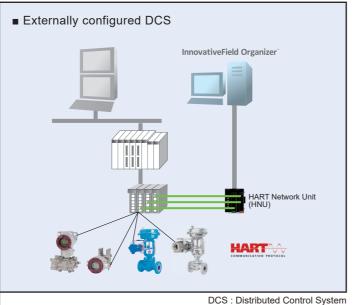
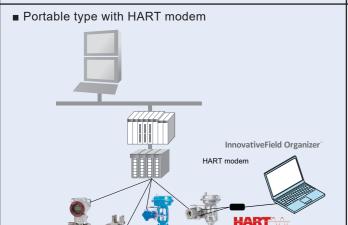
## System configuration



















**Smart Pressure** Third-party devices Transmitter



ST3000 Ace

Pressure/Pressure

**Transmitter** 



HART



Two-wire PLUS+ **Smart Two-wire** Electromagnetic

CA2-SOL340

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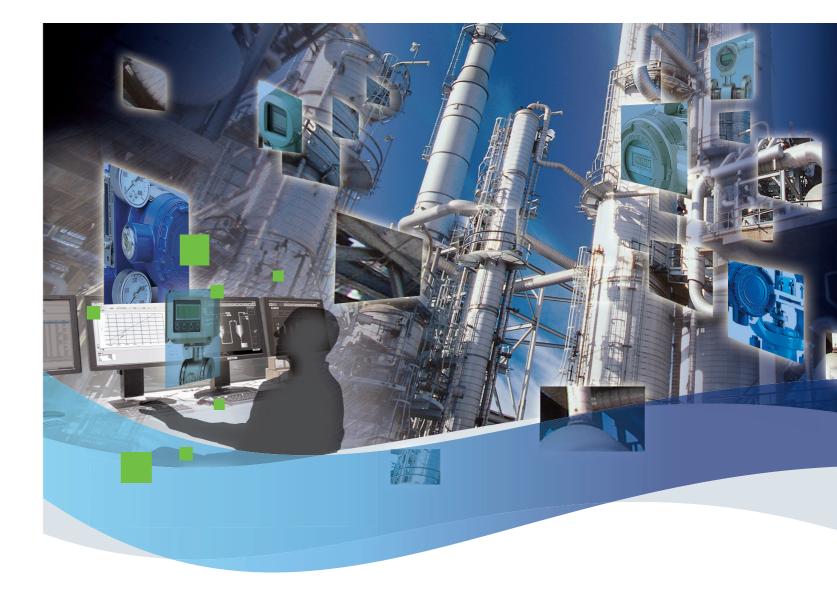
## **Azbil Corporation**

Advanced Automation Company

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# **Device Management System InnovativeField Organizer™**

For top performance from field devices

**Azbil Corporation** 

## Optimizes instrumentation maintenance work by device management following the maintenance workflow.

By digital communication with field devices, instead of conventional 4-20 mA signals, InnovativeField Organizer<sup>™</sup> makes maximum use of diagnostic and maintenance information provided by devices, improve efficiency of field and plant operation.

## Execution of loop checks or control valve step response tests

#### Conventional method

One operator in the control room and several field personnel conduct checks for several days.

## With InnovativeField Organizer...

Start a loop check or control valve step test before going home, and the results will be waiting at the office the next

## Dramatically improve loop check performance

■ In a single step, check site devices to see if they are alive and connected.

Spot an offline device at a glance.

Check 150 devices in 3 seconds.

Done in 2 hours.

■ 3-point check for 100 loops (100 transmitters)

Conventional method Requires 2 persons (1 pair) for at least 3 days.

Reduce the man ours more than

■ Step response test for 200 control valves

**Conventional method** for 7 days.

Requires 2 persons **Done in 2 hours.** 

**Dramatically** reduce the required man hours for loop check before start-up

## Start-up

Plant lifecycle

Shutdown

Turnaround maintenance (T/A)

In operation

## Early detection of field device abnormality during plant operation

Avoid Conventional method unplanned downtime caused by field

device

## Work site patrol to

check whether instrument readings differ dramatically from the previous day's

## With InnovativeField Organizer...

Upon arrival in the morning, check the screen for device abnormality or messages about required maintenance. If there is any problem, check the details screen and take countermeasures before a malfunction occurs.

## InnovativeField Organizer, not the maintenance staff, monitors devices 24 hours a day, 365 days a year

InnovativeField Organizer monitors how field devices are operating. If any abnormality is detected, it alerts maintenance staff and operators so that they can take prompt action.



Important alert is notified with buzzer sound and displayed by popup window so that operator can recognize the situation at the earlier phase.

## Control valve online monitoring

By monitoring control valves online using the diagnostic functions of Azbil Corporation's Smart Valve Positioner, plant troubles that are caused by control valve problems may be lessened through early detection.



Case example from a chemical plant. By using zero point angle diagnostics for the control valve, the customer discovered foreign matter on the seat ring that was causing sticking.

Valve shaft speed mean valu

## **Advanced Device Diagnosis other than Control Valve**

AT9000 Advanced Electronic Differential Pressure / Pressure Transmitter

Impulse-line clogging diagnostics

### Tools to check the detail of field device which is in poor condition

About the poor condition valves, confirm the detail information by using Alert Detail Display and/or another tools, and judge whether shall be taken action. Alert Detail Display describes the alert meaning. If can identify the cause of the alert, the window also describes how to deal

## Lists the control valves to be checked.

Conventional method

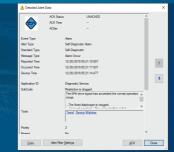
Maintenance schedules are based on time, so valve is checked regardless of deterioration level.

## With InnovativeField Organizer...

Valves to be tested are listed by level of deterioration, as determined by recorded diagnostic parameters during operation that indicate clogging, seizure, or leakage, or by step test executed after shutdown.

**Optimization** of valve overhaul during T/A

> If you conduct Step Response Test just after shutdown before overhaul for all valves including valves which are not planned overhaul, you would discover sliding motion abnormalities of valve which were overlooked

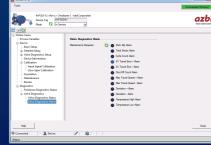


## Alert detail display



Real-time device trend display





Device parameters display

# Repair or part 42%

Breakdown of control valve maintenance undertaken by Azbil Corporation.

