PROXIMITY
SWITCHES
LIMIT
SWITCHES
SAFETY
KEY SWITCHES

APM- $\square \square \square$
FL2R/FL2S
FL2R-V

FL2- $\square \square \square \square$

## DC2-wire Square Proximity Switches

Model FL2R/FL2S | This DC2-wire Square Proximity switch Can Be Directly Connected to Programmable Controllers and N.C. Units. Wide Range of Models Available.


## Reduced wiring costs

■ Stable sensing area displayed by setting indicator (on N.O. output type only)
■ Wide range of models available ( $4 / 7 / 12 / 20 \mathrm{~mm}$, top/side, N.O./N.C.)

- High-speed response
( 1.5 kHz at $4 \mathrm{~mm}, 1 \mathrm{kHz}$ at 7 mm )
Different-frequency types that are only slightly influenced by mutual interference available for all models
High seal capabilities (IP67)
■ Enhanced circuit protection
(surge absorption, loadshort-circuit, reverse connection)


## $\square$ ORDER GUIDE

- Standard (pre-leaded) model (cord length 1 m )


Note 1: Different-frequency types also available for all models. The catalog number of different-frequency types are appended with the letters "-F"
Example: Different-frequency type of FL2R-4J6HD is expressed as FL2R-4J6HD-F.
"Different-frequency type" is a type having an oscillation frequency different to that of the standard type to reduce the influence of mutual
interference. Select this type when mounting two or more proximity switches close to each other.
Note 2: Bend-resistant cord type "-R" are also available. For details, contact your nearest Azbil dealer.

## - Pre-leaded connector model (cord length 30 cm )

| Appearance |  | Sensing distance | Sensing face | Operation mode | Settingindication | Catalog listing |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Switch package style | Dimensions (mm) |  |  |  |  |  |
|  | $12 \times 12 \times 45$ | $4 \mathrm{~mm}$ | Top | N.O. | - | FL2S-4J6HD-CN03 |
|  |  |  |  | N.C. |  | FL2S-4K6H-CN03 |
|  |  |  | Side | N.O. | - | FL2S-4J6SD-CN03 |
|  |  |  |  | N.C. |  | FL2S-4K6S-CN03 |
|  | $15 \times 15 \times 32$ | 14 mm | Top | N.O. | - | FL2R-4J6HD-CN03 |
|  |  |  |  | N.C. |  | FL2R-4K6H-CN03 |
|  |  |  | Side | N.O. | $\bigcirc$ | FL2R-4J6SD-CN03 |
|  |  |  |  | N.C. |  | FL2R-4K6S-CN03 |
| = | $20 \times 20 \times 38$ | $\square$ | Top | N.O. | - | FL2R-7J6HD-CN03 |
|  |  | 7 mm |  | N.C. |  | FL2R-7K6H-CN03 |
| , |  |  | Side | N.O. | - | FL2R-7J6SD-CN03 |
| , |  |  |  | N.C. |  | FL2R-7K6S-CN03 |
|  | $30 \times 30 \times 52.5$ |  | Top | N.O. | - | FL2R-12J6HD-CN03 |
|  |  | 12 mm |  | N.C. |  | FL2R-12K6H-CN03 |
|  |  | 12 | Side | N.O. | - | FL2R-12J6SD-CN03 |
|  |  | : |  | N.C. |  | FL2R-12K6S-CN03 |
|  | $40 \times 40 \times 53$ |  | Top | N.O. | - | FL2R-20J6HD-CN03 |
|  |  |  |  | N.C. |  | FL2R-20K6H-CN03 |
|  |  | ! ! | Side | N.O. | - | FL2R-20J6SD-CN03 |
|  |  | - |  | N.C. |  | FL2R-20K6S-CN03 |

Note 1: Different-frequency types also available for all models. The catalog number of different-frequency types are appended with the letters "-F".
Example: Different-frequency type of FL2R-4J6HD-CN03 is expressed as FL2R-4J6HD-CN03F
"Different-frequency type" is a type having an oscillation frequency different to that of the standard type to reduce the influence of mutual
interference. Select this type when mounting two or more proximity switches close to each other.

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## SPECIFICATIONS

| Catalog listing |  | $\begin{aligned} & \text { FL2S-4 } \square 6 \square \text { (-CN03) } \\ & \text { FL2R-4 } \square 6 \text { (-CN03) } \end{aligned}$ | FL2R-7 $\square 6 \square$ (-CN03) | FL2R-12 $\square 6 \square$ (-CN03) | FL2R-20 $\square \square \square$ (-CN03) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Actuation method |  | High-frequency oscillating type (unshielded) |  |  |  |
| Rated supply voltage |  | 12/24 Vdc |  |  |  |
| Rated sensing distance |  | $4 \pm 0.4 \mathrm{~mm}$ | $7 \pm 0.7 \mathrm{~mm}$ | $12 \pm 1.2 \mathrm{~mm}$ | $20 \pm 2 \mathrm{~mm}$ |
| Usable setting distance |  | 0 to 2.8 mm | 0 to 4.9 mm | 0 to 8.4 mm | 0 to 14 mm |
| Standard target object |  | $18 \times 18 \times 1 \mathrm{~mm}$ iron | $25 \times 25 \times 1 \mathrm{~mm}$ iron | $40 \times 40 \times 1 \mathrm{~mm}$ iron | $50 \times 50 \times 1 \mathrm{~mm}$ iron |
| Differential travel |  | $15 \%$ max. of sensing distance |  |  |  |
| Operating voltage range |  | 10 to 30 Vdc |  |  |  |
| Leakage current |  | 1 mA max . |  |  |  |
| Control output |  | Switching current: 4 to 100 mA max. Voltage drop: 3.3 V max., Output dielectric strength: 30 Vdc |  |  |  |
| Operating frequency |  | 1.5 kHz | 1 kHz | 800 Hz | 300 Hz |
| Temperature characteristics |  | $10 \%$ max. of sensing distance for the -25 to $+70^{\circ}$ range when taking $+25^{\circ}$ as standard temperature |  |  |  |
| Supply voltage characteristics |  | $1 \%$ max. of sensing distance with $15 \%$ voltage fluctuation, taking rated supply voltage as standard voltage |  |  |  |
| Indicator lamps |  | N.O. type: Operation indication: lights (red or green) at output ON Setting indication: lights (green) in stable sensing area N.C. type: Operation indication: red light goes out (red) in sensing area |  |  |  |
| Operating temperature range |  | -25 to $+70^{\circ} \mathrm{C}$ |  |  |  |
| Storage temperature range |  | -25 to $+70^{\circ} \mathrm{C}$ |  |  |  |
| Storage humidity range |  | 35 to 95\% RH |  |  |  |
| Insulation resistance |  | $50 \mathrm{M} \Omega \mathrm{min}$. (at 500 Vdc ) |  |  |  |
| Dielectric strength |  | $500 \mathrm{Vac}, 50 / 60 \mathrm{~Hz}$ for 1 minute |  |  |  |
| Vibration resistance |  | 10 to $55 \mathrm{~Hz}, 1.5 \mathrm{~mm}$ peak-to-peak amplitude, 2 hrs each in $\mathrm{X}, \mathrm{Y}$ and Z directions |  |  |  |
| Shock resistance |  | $490 \mathrm{~m} / \mathrm{s}^{2} 10$ times each in $\mathrm{X}, \mathrm{Y}$ and Z directions |  |  |  |
| Protection |  | IP67 (IEC standard) |  |  |  |
| Weight |  | Approx. 40 g | Approx. 50 g | Approx. 110 g | Approx. 160 g |
| Circuit protection |  | Surge absorption, load short-circuit protection, reverse connection protection |  |  |  |
| Wiring method |  | Pre-leaded connector, pre-leaded |  |  |  |
| Case material |  | ABS resin |  |  |  |
| Connector material | Housing | Polyester elastomer |  |  |  |
|  | Holder | Glass-lined polyester resin |  |  |  |
|  | Contact | Gold-plated brass |  |  |  |

Note: When the target object is made of a different material such as aluminum, copper and stainless steel to the standard target object (iron), the setup point where the indicator lamp changes color is shorter than $80 \%$ maximum.

## SENSING AREA DIAGRAM (typical)

WIRING DIAGRAM


## ABOUT SETTING INDICATION

The proximity switch can detect objects reliably by bringing the proximity switch close to the target object and setting the switch at the position where the indicator lamp changes from red to green.


## FL2 $\square-4 \square 6 \square / F L 2 R-7 \square 6 \square$



## FL2R-12 $\square \square /$ FL2R-20 $\square 6 \square$



SENSING DISTANCE ACCORDING TO MATERIAL \& SIZE OF OBJECT (typical)

FL2S-4 $\square 6 \square / F L 2 R-4 \square 6 \square$


FL2R-20 $\square 6 \square$


FL2R-7 $\square 6 \square$


VOLTAGE DROP CHARACTERISTICS (typical)


FL2R-12 $\square 6 \square$


LEAKAGE CURRENT CHARACTERISTCCS (ypical)


## - Standard (pre-leaded) model

FL2S-4 $\square 6 \mathrm{H} \square$


Vinyl-insulated cord (oil-resistant: $0.3 \mathrm{~mm}^{2}$, 27/0.12 dia., 2-core) 4.2 mm dia.
Note: A mounting bracket and two mounting screws and provided.
The case color of different-frequency types "- $F$ " is green.

FL2S-4 $\square 6 S \square$


Vinyl-insulated cord (oil-resistant: $0.3 \mathrm{~mm}^{2}, 27 / 0.12$ dia., 2-core) 4.2 mm dia.
Note: A mounting bracket and two mounting screws and provided.
The case color of different-frequency types "- $F$ " is green.

FL2R-4 $\square 6 \mathrm{H} \square$


Vinyl-insulated cord (oil-resistant: $0.3 \mathrm{~mm}^{2}$, 27/0.12 dia., 2-core) 4.2 mm dia. The case color of different-frequency types "-F" is green.

FL2R-4 $\square 6 S \square$


Vinyl-insulated cord (oil-resistant: $0.3 \mathrm{~mm}^{2}, 27 / 0.12$ dia., 2-core) 4.2 mm dia. The case color of different-frequency types " -F " is green.

## FL2R-7 $\square 6 \mathrm{H} \square$



Vinyl-insulated cord (oil-resistant: $0.3 \mathrm{~mm}^{2}$, 27/0.12 dia., 2-core) 4.2 mm dia. The case color of different-frequency types "-F" is green.

FL2R-7 $\square 6 S \square$

Vinyl-insulated cord (oil-resistant: $0.3 \mathrm{~mm}^{2}$, 27/0.12 dia., 2-core) 4.2 mm dia. The case color of different-frequency types "-F" is green.


Connector
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FL2R-12 $\square 6 \mathrm{H} \square$


Vinyl-insulated cord (oil-resistant: $0.5 \mathrm{~mm}^{2}, 20 / 0.18$ dia., 2-core) 5.7 mm dia. The case color of different-frequency types "-F" is green.

FL2R-12 $\square 6 S \square$


Vinyl-insulated cord (oil-resistant: $0.5 \mathrm{~mm}^{2}, 20 / 0.18$ dia., 2-core) 5.7 mm dia. The case color of different-frequency types "-F" is green.


Vinyl-insulated cord (oil-resistant: $0.5 \mathrm{~mm}^{2}, 20 / 0.18$ dia., 2-core) 5.7 mm dia The case color of different-frequency types "-F" is green.

FL2R-20 $\square 6 \mathrm{~S} \square$


Vinyl-insulated cord (oil-resistant: $0.5 \mathrm{~mm}^{2}$, 20/0.18 dia., 2-core) 5.7 mm dia. The case color of different-frequency types "-F" is green.

## - Pre-leaded connector model (connector external dimensions)

## FL2 $\square-\square \square 6 \square-$-CN03



Mounting bracket (ordered separately)

## FL2-PA5



| Catalog listing | Applicable models |
| :---: | :---: |
| FL2-PA5 | FL2S-4 $\square \square$ |
| FL2-PA12 | FL2R-12 $\square 6$ |

FL2-PA12


Mounting brackets are made of iron
Two screws and two washers are provided for each bracket

Note: FL2-PA5 is provided with the proximity switch.

## WIRING

## - Standard (pre-leaded) model

- Wiring to programmable controller

- Wiring to relay load

- Wiring to transistor circuit



## - Pre-leaded connector model

The connectors have four pins. Contacts are laid out as follows. (Lead colors are for when the PA5 is used.)

Body side


PA5 connector side


Connector with cable

CONNECTOR SPECIFICATIONS ${ }^{+1}$

| Item | Specifications |
| :---: | :---: |
| Insulation resistance | Max. $100 \mathrm{M} \Omega$ (by 500 Vdc megger) |
| Dielectric strength | 1,500 Vac for 1 minute (between contacts, and between contact and connector housing) |
| Initial contact resistance | Max. $40 \mathrm{~m} \Omega$ <br> (with 3A current to connected male and female connectors. Semiconductor lead-specific resistance not included.) |
| Mating/unmating force | 0.4 to 4.0 N per contact |
| Mating cycles | 50 |
| Connector nut tightening torque | Min. 0.8 N.m *2 |
| Cable pullout strength | Min. 100 N |
| Vibration resistance | 10 to $55 \mathrm{~Hz}, 1.5 \mathrm{~mm}$ peak-to-peak amplitude, for 2 hours each in $\mathrm{X}, \mathrm{Y}$ and Z directions |
| Impact resistance | $300 \mathrm{~m} / \mathrm{s}^{2}, 3$ times each in $\mathrm{X}, \mathrm{Y}$ and Z directions |
| Protective structure | IP67 |
| Ambient operating temperature | -10 to $+70^{\circ} \mathrm{C}$ |
| Ambient storage temperature | -20 to $+80^{\circ} \mathrm{C}$ |
| Ambient operating humidity | Max. 95\% RH |
| Material | Contacts: Gold-plated brass Contact holder: Glass-lined polyester resin Housing: Polyester elastomer Coupling: Ni-plated brass O-ring: NBR |

*1: Specifications assume Azbil male/female connectors.
${ }^{*} 2$ : The recommended torque is 0.4 to $0.6 \mathrm{~N}-\mathrm{m}$. If fastened poorly, the IP67 protection is lost, or looseness occurs. Fasten the connector securely by hand

## FL2R/FL2S

Be sure to use a Model PA5 connector with cable when connecting a preleaded connector or connector-type switch.

- Model PA5 connector with cable

| Shape | Power supply | Cord properties | Cord length | Catalog listing | Lead colors |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | DC | Vinyl-insulated cord with high resistance to oil and vibration (UL/NFPA79 CM, CL3) | 2 m | PA5-4ISX2SK | 1: brown, 2: white, 3: blue, 4: black |
|  |  |  | 5 m | PA5-4ISX5SK | 1: brown, 2: white, 3: blue, 4: black |
|  |  |  | 2 m | PA5-4ILX2SK | 1: brown, 2: white, 3: blue, 4: black |
|  |  |  | 5 m | PA5-4ILX5SK | 1: brown, 2: white, 3: blue, 4: black |



## 1. Mounting

Tighten the screws to the torque shown below.

| Catalog listing | Allowable tightening torque (N-m) | Recommended screw diameter |
| :---: | :---: | :---: |
| FL2S-4 $\square \square$ | 0.5 | Screw provided |
| FL2R-4 $\square \square \square$ | 0.5 | M3 |
| FL2R-7 $\square 6 \square$ | 0.5 | M4 |
| FL2R-12 $\square \square \square$ | 0.5 | M4 |
| FL2R-20 $\square \square \square$ | 0.5 | M5 |

## 2. Influence of surrounding metal

Metal other than the object surrounding the switch may influence operating characteristics. Maintain the following space between the switch and surrounding metal.


Note: Shaded areas indicate surrounding metal other than the target object.

| Catalog listing | A(mm) | B(mm) |
| :---: | :---: | :---: |
| FL2S-4 $\square 6 \mathrm{H}$ | 20 | 10 |
| FL2S-4 $\square \mathbf{6 S}$ | 10 | 20 |
| FL2R-4 $\square \mathbf{6 H}$ | 20 | 10 |
| FL2R-4 $\square \mathbf{6 S}$ | 10 | 20 |
| FL2R-7 $\square 6 \mathrm{H}$ | 30 | 15 |
| FL2R-7 $\square \mathbf{6 S}$ | 15 | 30 |
| FL2R-12 $\square 6 \mathrm{H}$ | 50 | 25 |
| FL2R-12 $\square \mathbf{6 S}$ | 25 | 50 |
| FL2R-20 $\square \mathbf{6 H}$ | 80 | 40 |
| FL2R-20 $\square \mathbf{6 S}$ | 40 | 80 |

## 3. Mutual interference prevention

When mounting proximity switches in parallel or facing each other, mutual interference may cause the switch to malfunction. Maintain at least the spaces indicated in the figures above. When standard frequency types and different-frequency types "-F" are used alternately in a row, maintain at least the spaces indicated in parentheses "( )" for dimensions A and B in the table below.

Front sensing type


Side sensing type


| Catalog listing | A(mm) | B(mm) |
| :---: | :---: | :---: |
| FL2S-4 $\square \square$ | $30(15)$ | $40(20)$ |
| FL2R-4 $\square \square \square$ | $30(15)$ | $40(20)$ |
| FL2R-7 $\square \square \square$ | $80(40)$ | $80(40)$ |
| FL2R-12 $\square 6 \square$ | $120(60)$ | $120(60)$ |
| FL2R-20 $\square \square \square$ | $200(100)$ | $200(100)$ |

## 4. Cautions for series or parallel connection

### 4.1 Series connection (AND connection)

When connecting two or more proximity switches in series, erroneous output ( 1 to 3 ms ) may occur without the rated current being supplied to each of the switches. For this reason, series connection of proximity switches is not recommended. However, if proximity switches must be connected in series, a resistor of $10 \mathrm{k} \Omega$ must be provided in parallel to each of the switches. However, note that the maximum leakage current in a series connection will be 3.5 mA . Operation lag also will occur, resulting in increased voltage drop, and the operation indicator lamp will not light.

Operation lag $=40 \mathrm{~ms} \times$ (number of series connections -1)
Voltage drop = voltage drop of single $x$ sensornumber of series connected switches

### 4.2 Parallel connection (OR connection)

- When connecting two or more proximity switches in parallel, leakage current increases as follows, and may result in faulty load restore.
(Leakage current $=$ Leakage current of single switch x number of series connected switches)
- When two or more switches turn ON in a parallel connection, one (or some) of the switches may not indicate operation. This is not an abnormality.



## 5. Relay loads

The voltage drop of the FL2R/S Series is 3.3V. Pay attention tothis voltage drop when using a relay load. (With 12 Vdc relays, switching is not possible.)

## 6. Operation upon power ON

After the power is turned ON, it takes 40 ms or less until the proximity switch is ready for sensing. When the load and the proximity switch use different power supplies, be sure to turn the proximity switch ON before turning the load ON.

## 7. Influence of leakage current

Minimal current flows as leakage current for operating the circuits even when the proximity switch is OFF.
Take sufficient care when restoring connected loads.

## 8. Minimum cord bending radius (R)

The minimum bending radius ( $R$ ) of the cord is 3 times cord diameter, take care not to excessively bend the cord beyond this radius. Also, do not excessively bend the cord within 30 mm of the cord lead-in port.

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## Azbil Corporation

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[^0]:    Before use, thoroughly read the "Precautions for use" and "Precautions for handling" in the Technical Guide on pages $\mathbf{C - 0 9 5}$ to $\mathbf{C - 1 0 1}$ as well as the instruction manual and product specification for this switch.

