

# MEASUREMENT SENSORS PROXIM<u>ITY</u>

SWITCHES Limit Switches

SAFETY Key switches

# CYLINDRICAL

SQUARE TECHNICAL GUIDE

TECHNICAL GUIDE FL7M (DC2) Regular FL7M (DC2)

FL7M (DC2) Regular FL7M (DC2) Long Distance No-Potenty FL7M (DC2) System Guarded FL7M-C (DC2) Endersmont Resister FL7M-C (DC2) Endersmont Resister

FL7M (AC/DO	2)
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FL7M (DC3)

# DC3-Wire Cylindrical Proximity Switches

Model FL7M | Extensive lineup includes M8 to M30 sizes, with NPN and PNP output models available for each.

 Compact size saves space
 Indicator lamp can be checked even from the rear
 Sealed to IP67
 Numerous variations
 Enhanced circuit protection (surge absorption, load short circuit and reverse connection countermeasures)

# ORDER GUIDE

## Main unit

Exterior		Sensing	0		Catalog listing	
Appearance	O.D.	distance	Output ope	ration mode	Catalog listing	
Firefly indicator			NDN	N.O.	FL7M-1P5A6	
	140	1 5	INFIN	N.C.	FL7M-1P5B6	
	1118	1.5mm	DND	N.O.	FL7M-1P5D6	
			FNF	N.C.	FL7M-1P5E6	
			NDN	N.O.	FL7M-2A6	
	M19		INFIN	N.C.	FL7M-2B6	
	MIZ		PNP	N.O.	FL7M-2D6	
		2		N.C.	FL7M-2E6	
	M12 (long-body type)	P	NDN	N.O.	FL7M-2A6G	
			INFIN	N.C.	FL7M-2B6G	
			PNP	N.O.	FL7M-2D6G	
				N.C.	FL7M-2E6G	
		NPN	NPN	N.O.	FL7M-5A6	
	1/10		INTIN	N.C.	FL7M-5B6	
	WIIO	5 11111	DND	N.O.	FL7M-5D6	
			FNF	N.C.	FL7M-5E6	
			NPN	N.O.	FL7M-10A6	
	M30	10 mm	111.11	N.C.	FL7M-10B6	
	10130	10 11111	DND	N.O.	FL7M-10D6	
			PNP	N.C.	FL7M-10E6	

#### Accessories (sold separately)

Name	Appearance	O.D.	Catalog listing
		For M12	FL-PA112
Mounting bracket		For M18	FL-PA118
-		For M30	FL-PA130
	$\bigcirc$	For M12	FL-PA12
Protective cover		For M18	FL-PA18
		For M30	FL-PA30
		For M8	FL-PA08W
Spatter-guarded	$\bigcirc$	For M12	FL-PA12W
protective cover		For M18	FL-PA18W
		For M30	FL-PA30W

# **SPECIFICATIONS**

Catalog listing		FL7M-1P5 <sup>6</sup>	FL7M-2□6	FL7M-5□6	FL7M-10□6			
Actuatio	on method			High-frequency os	cillation(shielded)			
Rated se	ensing dist	ance	1.5 ±0.15 mm	2 ±0.2 mm	5 ±0.5 mm	10 ±1 mm		
Usable s	sensing dis	stance	0 to 1.05 mm	0 to 1.4 mm	0 to 3.5 mm	0 to 7 mm		
Standar	d target ob	ject	8 x 8 x 1 mm iron	12 x 12 x 1 mm iron	18 x 18 x 1 mm iron	30 x 30 x 1 mm iron		
Differen	tial travel			10% max. of se	ensing distance			
Rated supply voltage				12/24	4 Vdc			
Operatir	ng voltage	range		10 to 3	30 Vdc			
Current	surrent consumption 13 mA max.							
Control	Switchin	g current		100 m	A max.			
output	Voltage	drop	2	2V max. (at 100 mA switch	ning current with 2 m cable	e)		
Output dielectric strength				30 \	Vdc.			
Operatir	ng frequen	cy	2 kHz	1.5 kHz	600 kHz	400 kHz		
Temperature drift			±10% max. of sens taking +25°C as sta	±10% max. of sensing distance for the -10 to +60°C range, taking +25°C as standard temperature				
Supply voltage drift			±1% max. of sensing distance with ±15% voltage fluctuation, taking rated supply voltage as standard voltage					
Indicator lamp			Lights up red at output ON					
Operatir	ng tempera	ture	-25 to +70°C -10 to +60°C					
Insulatio	on resistan	ce	50 MΩ min. (by 500V megger)					
Dielectr	ic strength		1000 Vac,	50/60 Hz for 1 minute bet	ween case and electrically	/ live metal		
Vibratio	n resistanc	e	10 to 55 Hz, 1	.5 mm peak-to-peak ampli	itude, 2 hrs each in X, Y a	nd Z directions		
Shock r	esistance		980 m/s <sup>2</sup> 10 times each in X, Y and Z directions					
Protecti	ve structur	e		IP67 (IEC standard),	P67G (JEM standard)			
Weight (m	ain unit + 2 m	preleaded cable)	Approx. 55 g	Approx. 65 g	Approx. 140 g	Approx. 190 g		
Circuit p	protection		Surge absor	ption, load short-circuit pr	otection, reverse connecti	on protection		
Wiring n	nethod			Preleaded (2 m d	cable is standard)			
Matorial	Switch	Case	SUS		Ni-plated brass			
Sensing face PBT resin								

PHOTOELECTRIC Sensors & Switches

MEASUREMENT SENSORS

Proximity Switches

LIMIT Switches

SAFETY Key switches

CYLINDRICAL

SQUARE

TECHNICAL GUIDE

FL7M (DC2) Lang-Odamica No Patanty FL7M (DC2) Spatter-Gurded FL7M (DC2) Spatter-Gurded FL7S FL7M-C (DC2) Environmer-Resistant FL7M-A (DC2) Auminum-Chip Resistant

FL7M (AC/DC2)

FL7M (DC3)



**C-066** 

#### SENSING AREA (typical)



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FL7M (DC2) Regular FL7M (DC2) Long-Distance No-Polity FL7M (DC2) Spatier-Gundid FL7S FL7S FL7S FL7M-C DC2) Entrommer Resistent FL7M-A (DC2)

FL7M (DC2) Unshielded





Iron

Stainless steel (SUS304)

Brass

Aluminum

25

20

15

Size d of one side of target object (mm)



## SENSING DISTANCE ACCORDING TO MATERIAL AND SIZE OF OBJECT (typical)

●FL7M-1P5□6

Πd

t = 1 mm

2.5

2.0

1.3

1.0

0.5

0

5 10

Sensing distance x (mm)

●FL7M-2□6







#### ●FL7M-10□6



# **EXTERNAL DIMENSIONS**





Vinyl-insulated cable (oil-resistant: 0.3  $\rm mm^2,\,60/0.08$  dia., 3-core), dia. 4. Cap color: blue.



## (unit: mm)



Vinyl-insulated cable (oil-resistant: 0.3  $\rm mm^2,$  60/0.08 dia., 3-core), dia. 4. Cap color: blue.

#### FL7M-2 GG ····· long body type

#### Toothed washer (Zn-plated steel) Housing (Ni-plated brass) Hexagonal nut (Ni-plated brass) Sensing face (PBT) Indicator lamp (Nylon) O 112 4 Vinyl-insulated cable (PVC) 17 10 Cable protector (Nylon) 55 2000 min 60

Vinyl-insulated cable (oil-resistant: 0.3 mm<sup>2</sup>, 60/0.08 dia., 3-core), dia. 4. Cap color: blue.

#### FL7M-1006



Vinyl-insulated cable (oil-resistant: 0.5 mm<sup>2</sup>, 45/0.12 dia., 3-core), dia. 6. Cap color: blue.

#### MOUNTING BRACKET (sold separately)

Mounting brackets are made of polyacetal resin. Two screws and two washers are provided for each bracket.







Vinyl-insulated cable (oil-resistant: 0.5 mm<sup>2</sup>, 45/0.12 dia., 3-core), dia. 6. Cap color: blue.



MEASUREMENT SENSORS

PROXIMITY SWITCHES

LIMIT SWITCHES

SAFETY KEY SWITCHES

CYLINDRICAL

SOLIARE

TECHNICAL GUIDE

FL7M (DC2) FL7M (DC2) FL7M (DC2) FL7S

FL7M-C(DC2)

FL7M-A (DC2) Aluminum-Chip Resistant	
FL7M (DC2)	

Screw size

...

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FL7M (AC/DC2)

FL7M (DC3)

insting	A	D	C	U		<b>.</b>	G	Dia.	neci
FL-PA112	25	12	20	12dia	36	6	9.5	M4	25
FL-PA118	30/32	15	30	18dia.	45	7.5	14.5	M5	35
FL-PA130	40/45	15	50	30dia.	60	10	24.5	M5	55

**Dimensions (mm)** 

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#### Allowable tightening torgue of bracket screws

FL-PA118 and FL-PA130 screw holes are oblong.

Catalog

lietin.

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Catalog listing	Max. torque (N·m)				
FL-PA112	0.98				
FL-PA118	1.5				
FL-PA130	1.5				

#### PROTECTIVE COVER (sold separately)

Protective covers made of polyacetal resin are available for shielded models. Select a model according to the switch's external dimensions



	Catalog	Dimensions (mm)			
	listing	Α	В	С	D
	FL-PA12	14dia	5	0.5	M12x1
	FL-PA18	21dia.	6	0.5	M18x1
· •	FL-PA30	33dia.	8	1.5	M30x1.5

# SPATTER-GUARDED PROTECTIVE COVER (sold separately)

Spatter-guarded protective covers made of fluorine resin and designed especially for shielded switches are available. Select a model according to the switch's external dimensions.



	Catalog	Dimensions (mm)				
t	listing	Α	В	С	D	
	FL-PA08W	10dia.	5	0.5	M8x1	
٥	FL-PA12W	15dia.	5	0.7	M12x1	
	FL-PA18W	22dia.	6	0.7	M18x1	
	FL-PA30W	34dia.	8	1.5	M30x1.5	
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MEASUREMENT SENSORS

#### PROXIMITY SWITCHES LIMIT

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TECHNICAL

FL7M (DC2) FL7M (DC2)

FL7M (DC2)

FL7M-A (DC2)

FL7M (DC2) FL7M (AC/DC2) FL7M (DC3)

FL7S FL7M-C (DC2)

GUIDE

SWITCHES

# WIRING DIAGRAMS

#### NPN type



# PRECAUTIONS FOR USE

#### 1. Mounting

The allowable tightening torque varies according to the distance from the sensing surface.



	Length of A	Max. tightening torque (N·m)		
Catalog listing	(mm)	Α	В	
FL7M-1P5_6	9	9	12	
FL7M-2_6_	0	_	20	
FL7M-5_6_	0	_	70	
FL7M-10_6_	0	_	180	

Note: The table shows the allowable tightening torque when toothed washers (provided) are used.

The allowable tightening torque varies depending on the materials and surface conditions of the mounting plates, mounting housings, nuts, washers and other parts used for the switch. Check that the torque is appropriate for the actual combination of parts used before putting the switch into operation.

#### 2. Influence of surrounding metal

Metal other than the target object surrounding the switch may influence operating characteristics. Leave space between the switch and surrounding metal as shown below.



Shaded areas indicate surrounding metal other than the target object.

- A: Distance from sensing face of proximity switch to mounting surface
- B: Distance from surface of iron plate to sensing face of proximity switch. C: Distance from surface of iron plate to center of proximity switch
- when A=0 Catalog listing

Catalog listing	A (mm)	B (mm)	C (mm)
FL7M-1P5_6 0		4.5	6
FL7M-2_6_	0	8	9
FL7M-5_6_	0	20	13.5
FL7M-10_6_	0	40	22.5





#### 3. Mutual interference prevention

When mounting proximity switches either parallel to or facing each other, mutual interference may cause the switch to malfunction. Maintain at least the distances indicated in the figures below.



Catalog listing	A (mm)	B (mm)	
FL7M-1P5_6	15	20	
FL7M-2_6_	20	30	
FL7M-5_6_	35	50	
FL7M-10_6_	70	100	

#### 4. Minimum cable bend radius (R)

The minimum bend radius (R) of the cable is 3 times the cable diameter. Take care not to bend the cable beyond this radius. Also, do not excessively bend the cable within 30 mm of the cable lead-in port.

Before use, thoroughly read the "Precautions for use" and "Precautions for handling" in the Technical Guide on pages C-095 to C-101 as well as the instruction manual and product specification for this switch.

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#### Azbil Corporation Advanced Automation Company

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