# TAPLESS VENTURI FLOWMETER MODEL: NZ11 

## General

The Tapless Venturi Flowmeter, which requires no pressure taps for differential pressure measurement, can be effectively used (with less pressure drop) for flow measurement of a slurry fluid, a fluid with suspensions, or a corrosive fluid. It also can measure a liquid which solidifies at low temperatures, or a liquid which vaporizes at high temperatures.

## Specifications

Tapless Venturi Flowmeter
Instrument used in combination: Electronic or pneumatic remote seal diaphragm type differential pressure transmitter
Applicable temperature range: -40 to $+280^{\circ} \mathrm{C}$
Pressure ratings: JIS 10K RF flange or ANSI 150 RF flange
Accuracy: $\pm 2 \%$ FS
Straight pipe length required: Upstream side: 5D (5 times of pipe diameter)
Downstream side: Not required.

## Materials:

 SUS304, SUS316, SUS316LDiameters: $50,80,100,150,200,250,300$, 350, 400 (mm)
Remote Seal Diaphragm Type Differential Pressure Transmitter Model:

JTR226 (electronic), KDP72 (pneumatic) or KFDB $\square \square 72$ (pneumatic controller)
Differential pressure measuring range:

JTR226; 0-250 to $0-10.000 \mathrm{~mm} \mathrm{H} \mathrm{O}$
KDP72; 0-250 to $0-5500 \mathrm{mmH}_{2} \mathrm{O}$
KFDB $\square \square 72$; $0-250$ to
$0-5500 \mathrm{mmH}_{2} \mathrm{O}$
Accuracy:
JTR226;
$\pm 0.2 \% \ldots . x \geqq 1250 \mathrm{mmH}_{2} \mathrm{O}$ $\pm\left[0.15+\left(0.05 \times \frac{1250}{x}-\right] \% \ldots\right.$
$x<1250 \mathrm{mmH}_{2} \mathrm{O}$


KDP/KFD; $\pm 0.5 \%$ FS
( $x$... Differential pressure measuring range)
Applicable temperature range:
Transmitter (ambient);
-30 to $+75^{\circ} \mathrm{C}$ (JTR226)
-30 to $+80^{\circ} \mathrm{C}$ (KDP/KFD)
Process fluid;
Standard type
-40 to $+110^{\circ} \mathrm{C}$ (JTR226)
-40 to $+120^{\circ} \mathrm{C}$ (KDP/KFD)
Hi-temp. type
-5 to $+280^{\circ} \mathrm{C}$ (JTR226)
-10 to $+200^{\circ} \mathrm{C}$ (KDP/KFD)

Capillary tube length:
2 , 3 , or 5 meters
Wet part material:
SUS316 (diaphragm;
SUS316L),
Monel, Titanium, or Tantalum
Case construction:
Weatherproof type,
Explosion-proof type or Intrinsic safety type
Output:
Electronic; 4 to 20 mA DC
Pneumatic; 0.2 to $1.0 \mathrm{kgf} / \mathrm{cm}^{2}$

Construction:


## Diameter and Throat Selection <br> Charts

[For fluids ...... conversion between flow rate and differential pressure, with water]

## Application Example

Measured fluid: Water
Flow rate: $\quad 80 \mathrm{~m}^{3} / \mathrm{hr}$ (at $15^{\circ} \mathrm{C}$ ) Pipe diameter: 100 mm

1) Since the pipe diameter is 100 mm , throat No. 4, No. 5, or No. 6 can be used.
2) Differential pressure produced at flow rate $80 \mathrm{~m}^{3} / \mathrm{hr}$ is $900 \mathrm{mmH}_{2} \mathrm{O}$ for No. 6 throat, $3400 \mathrm{mmH}_{2} \mathrm{O}$ for No. 5 throat, or $6500 \mathrm{mmH}_{2} \mathrm{O}$ for No. 4 throat.
3) Throats which provide optimal differential pressure is No. 5.
Conversion of Flow Rates of Liquid Fluids Other than Water into Water-

## Equivalent Flow Rates:

To use the below chart for a fluid other than water, the flow rate is converted once into a water-equivalent flow rate (at $15^{\circ} \mathrm{C}$ ) employing the below equations.
$Q_{B W}=Q_{B} \times G_{B} \times \sqrt{\frac{1}{G o}}$
$Q_{B W}=Q_{O} \times \sqrt{\text { Go }}$
$Q_{B W}=W \times \sqrt{\frac{1}{G_{0}}}$
where,
QBW: Water flow rate (at $15^{\circ} \mathrm{C}$ ) [ $\mathrm{m}^{3} / \mathrm{hr}$ ] $Q_{B}$ : Flow rate of measured liquid (at $\left.15^{\circ} \mathrm{C}\right)\left[\mathrm{m}^{3} / \mathrm{hr}\right.$
$Q_{O}$ : Flow rate of measured liquid (at measuring temperature) [ $\mathrm{m}^{3} / \mathrm{hr}$ ]
$\mathrm{G}_{\mathrm{B}}$ : Ratio between density of measured liquid (at $4^{\circ} \mathrm{C}$ ) and that of water (at $4^{\circ} \mathrm{C}$ )
$\mathrm{G}_{\mathrm{O}}$ : Ratio between density of measured liquid (at measuring temperature) and that of water (at $4^{\circ} \mathrm{C}$ )
W: Weight flow [t/hr]
Calculation Example
Measured fluid: Air/liquid 2-phase fluid
Flow rate: $90 \mathrm{~m}^{3} / \mathrm{hr}$ (at measuring temperature)
Specific-gravity of measured liquid: 0.79 (st measuring temperature) Since the measured fluid is a 2-phase fluid, its flow rate is converted into that of water (at $15^{\circ} \mathrm{C}$ ) employing equation (2).

$$
\mathrm{Q}_{\mathrm{BW}}=90 \times \sqrt{0.79}=80 \mathrm{~m}^{3} / \mathrm{hr}
$$

[For gases .... conversion between flow rate and differential pressure, with air]

## Application Example

Measured fluid: Air
Flow rate: $8000 \mathrm{Nm}^{3} / \mathrm{hr}$
Pipe diameter: 150 mm

1) Since the pipe diameter is 150 mm , throat No. 6, No. 7, or No. 8 is applicable.
2) Differential pressure produced at flow rate $8000 \mathrm{Nm}^{3} / \mathrm{hr}$ is $6500 \mathrm{mmH}_{2} \mathrm{O}$ or over with No. 6 throat, $6500 \mathrm{mmH}_{2} \mathrm{O}$ with No. 7 throat, $2600 \mathrm{mmH}_{2} \mathrm{O}$ with No. 8 throat.
3) Throats which provide optimal differential pressure is No. 8

Conversion of Flow Rates of Gas Fluids Other than Air into Air-Equivalent Flow Rates:
To use the below chart for a fluid other than air, the flow rate is converted once into an air-equivalent flow rate (at $0^{\circ} \mathrm{C}, 1 \mathrm{~atm}$ ) employing the below equations.
$Q_{N A}=Q_{N} \sqrt{\frac{T}{273} \times \frac{1.03}{P} \times G}$
$Q_{N A}=\sqrt{\frac{273}{T} \times \frac{\mathrm{P}}{1.03} \times G}$
where
QNA: Air flow rate (at $0^{\circ} \mathrm{C}, 1$ atm.) [ $\mathrm{Nm}^{3} / \mathrm{hr}$ ]
$Q_{N}$ : Flow rate of measured fluid (at $0^{\circ} \mathrm{C}$, 1 atm.) [ $\mathrm{Nm}^{3} / \mathrm{hr}$ ]
Q: Flow rate of measured fluid (under measuring conditions) [m³/hr]
T : Absolute temperature of measured fluid [ ${ }^{\circ} \mathrm{K}$ ]
$P$ : Absolute pressure of measured fluid [kgf/cm ${ }^{2}$ abs.]
G: Specific-gravity of measured fluid (with 1.00 for air as reference)

## Calculation Example

Measured fluid: Wet gas
Flow rate: $7000 \mathrm{~m}^{3} / \mathrm{hr}$ (under measuring conditions)
Specific-gravity of fluid: 0.6
Fluid temperature: $95^{\circ} \mathrm{C}$
Fluid pressure: $2 \mathrm{kgf} / \mathrm{cm}^{2} \mathrm{G}$
Since the flow rate is as under the measuring conditions, the flow rate is converted into an air-equivalent flow rate employing equation(2)
$Q_{N A}=7000 \sqrt{\frac{273}{273+95} \times \frac{1.03+2}{1.03} \times 0.6}$
$=8000 \mathrm{Nm}^{3} / \mathrm{hr}$



## Application Examples

- For measurements of separative and adhesive fluids, causing adhesions on diaphragm surfaces. (Latex, Black liquid, Concentrated ammonium sulfide, and various super-saturated liquids.)
- Liquids containing fibers. (Pulp liquid, etc.)
- Highly corrosive liquids. (Electrolytic of copper sulfide, Benzylchloride, and other chemicals)
- Fluids which solidifies and require to be heated for melting. (High viscocity oils, Naphthalene, Dehydrated tar

Fatty acid, Sodium Sulfide, etc.)

- 2-phase fluids (Gas + Liquid, Liquid + Solid)
- Fluids with suspensions. (Waste water, Drain water, Sludge, etc.)
- Slurries (Various slurries containing solid suspensions, Dehydrated tar, Heavy oil, etc.)
- Sublime liquids (Liquid chlorine)
- Gases (Hydrogen sulfide gas, Formalin gas, etc.)
- Foods for which no pressure taps can be used. (Sugar, Juice, etc.)


## Model Number Table

Ex: NZ11-04SIFJ04A-X

| Basic <br> Model No. | Selections |  |  |  |  |  | $\begin{aligned} & \stackrel{ᄃ}{0} \\ & \stackrel{\rightharpoonup}{0} \\ & \hline \end{aligned}$ |  | Descriptions |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  | $\overline{0}$ $\stackrel{\pi}{ \pm}$ $\frac{0}{0}$ |  |  |  |
|  |  | I II | III IV | V IV | VII VIII | IX | - | X |  |
| NZ11 |  |  |  |  |  |  |  |  | Tapless Venturi Flowmeter |
|  | - | 02 |  |  |  |  |  |  | 50 mm |
|  | - | 03 |  |  |  |  |  |  | 80 mm |
|  | - | 04 |  |  |  |  |  |  | 100 mm |
|  | - | 06 |  |  |  |  |  |  | 150 mm (JIS G3459 Nominal diameter of |
|  | - | 08 |  |  |  |  |  |  | 200 mm (stainless steel pipes for piping. |
|  | - | 10 |  |  |  |  |  |  | 250 mm |
|  | - | 12 |  |  |  |  |  |  | 300 mm |
|  | - | 14 |  |  |  |  |  |  | 350 mm |
|  | - | 16 |  |  |  |  |  |  | 400 mm |
|  |  |  | S1 |  |  |  |  |  | 10 S (JIS G3459 Schedule no. of stainless) |
|  |  |  | S2 |  |  |  |  |  | 20S ${ }^{\text {steel pipes for piping. }}$ |
|  |  |  |  | FJ |  |  |  |  | JIS10K RF |
|  |  |  |  | FA |  |  |  |  | ANSI 150RF |
|  |  |  |  |  | 01 |  |  |  | No. 1:50 (mm) |
|  |  |  |  |  | 02 |  |  |  | No. 2: 50 (mm) |
|  |  |  |  |  | 03 |  |  |  | No. 3 : 50, 80 (mm) |
|  |  |  |  |  | 04 |  |  |  | No. 4: 80, 100 (mm) |
|  |  |  |  |  | 05 |  |  |  | No. 5 : 80,100 (mm) |
|  |  |  |  |  | 06 |  |  |  | No. 6 : 100, 150 (mm) |
|  |  |  |  |  | 07 |  |  |  | No. 7 : 150, 200 (mm) |
|  |  |  |  |  | 08 |  |  |  | No. 8: 150, 200, 250 (mm) |
|  |  |  |  |  | 09 |  |  |  | No. 9 : 200, 250, 300, 350 (mm) |
|  |  |  |  |  | 10 |  |  |  | No. 10 : 250, 300, 350, 400 (mm) |
|  |  |  |  |  | 11 |  |  |  | No.11: 300, 350, 400 (mm) |
|  |  |  |  |  | 12 |  |  |  | No.12 : 400 (mm) |
|  |  |  |  |  |  | A |  |  | SUS304 st. st. |
|  |  |  |  |  |  | B |  |  | SUS316 st. st. |
|  |  |  |  |  |  | L |  |  | SUS316L st.st. |
|  |  |  |  |  |  |  | - | X | No option |

## Overall Dimensions

| Tapless Venturi |  |  |  |  | Sizes (mm) |  |  | 50 | 80 | 100 | 150 | 200 | 250 | 300 | 350 | 400 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Face to Face (mm)Dimensions |  |  | 540 | 620 | 740 | 955 | 1220 | 1475 | 1660 | 1900 | 2030 |
|  |  |  |  |  |  | JIS | S1 | 16.4 | 18.3 | 21.7 | 39.7 | 60.2 | 89.4 | 118.9 | 159.2 | 198.5 |
|  |  |  |  |  |  | 10K | S2 | 16.6 | 18.9 | 22.6 | 41.9 | 64.4 | 98.6 | 128.9 | 170.6 | 212.8 |
|  |  |  |  |  | Weight (kg) | ANSI | S1 | 21.5 | 26.0 | 34.0 | 53.4 | 85.2 | 123.0 | 184.5 | 238.1 | 301.5 |
|  |  |  |  |  |  | 150 | S2 | 21.7 | 26.6 | 34.9 | 55.6 | 89.5 | 132.2 | 194.5 | 249.4 | 315.8 |



Please read the "Terms and Conditions" from the following URL before ordering or use:
http://www.azbil.com/products/bi/order.html
Specifications are subject to change without notice

## Azbil Corporation

## Advanced Automation Company

1-12-2 Kawana, Fujisawa
Kanagawa 251-8522 Japan
URL: http://www.azbil.com/

